

UFIM

Utility Fuel Inventory Model
Version 5 Users Manual

Software Product ID # (To Be Added)

Software Manual, December 2009

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SOFTWARE DESCRIPTION

The Utility Fuel Inventory Model (UFIM), Version 5.0 is a software tool for (1) identifying least-cost fuel inventory strategies and (2) managing the risks of associated with fuel supply and requirements uncertainties.

Description

The Utility Fuel Inventory Model (UFIM) is the essential tool for performing fuel inventory analysis. Using the power of your personal computer, UFIM helps you develop money-saving inventory policies by taking into account your fuel delivery and market uncertainties, burn requirements, and operating constraints. As a result, you derive reliable solutions to many of the fuel market risk issues that your utility faces every day.

UFIM is available from EPRI. In addition to the software there is a required small annual fee to provide for software maintenance and user technical application support. In addition, it also recommended that new users arrange to to obtain UFIM methodology training. This training is inexpensive, performed on-site at the utility or over the web. The training is in-depth and helps to insure efficient and appropriate use of the planning tool.

Benefits and Value

The benefits of using UFIM are well documented by current users. Appropriate use of the tool can reduce fuel budget by as much as 3 to 5 percent per year. More import, using UFIM can result in risk mitigation plans that reduce exposure to disruptions associated with such things as extreme weather events and swings in fuel and energy markets.

Platform Requirements

Windows 2000, Windows XP, Windows Vista Business.

ABSTRACT

The Utility Fuel Inventory Model (UFIM) is a tool intended to help power companies develop reasonable, low-cost fuel inventory policies. The principal goal of inventory management is to balance the cost of building and maintaining fuel reserves against the risk of running out of fuel. UFIM uses analytic techniques to provide utilities with insights about how to strike this balance.

UFIM was originally designed for running on mainframe computers and then converted to run on your PC modern windows operating systems. The PC user interface is a standard Windows implementation.

Please note that in the conversion from a mainframe model the underlying algorithms and calculations in UFIM have not changed.

SOFTWARE INSTALLATION INFORMATION

Installation of EPRI Software at Client Site

EPRI develops software using a number of third party software products and tools that run on various operating systems and server platforms. Reports from the software industry suggest there are known security issues with some products and systems. EPRI recommends that, if you are using EPRI software, you review its use with your Information Technology (IT) department and their overall strategy to ensure that all recommended security updates and patches are installed as needed in your corporation. If you have any concerns please call the EPRI Customer Assistance Center (CAC) at 1-800-313-3774 (or email askepri@epri.com).

If you experience difficulties accessing the application

If you experience difficulties accessing the application after standard installation on Windows 2000 or Windows XP, please consult your IT department personnel to have proper access permissions setup for your use. If the problem cannot be resolved, please call the EPRI Customer Assistance Center (CAC) at 1-800-313-3774 (or email askepri@epri.com).

ABOUT THE DOCUMENTATION

The purpose of this documentation is to describe the new Windows user interface incorporated in UFIM Version 5.0. This document also provides instructions for installing UFIM on your PC. This document complements, and does not replace, the standard UFIM documentation, which remains unchanged from Version 3.0 and earlier.

The original UFIM documentation consisted of a single binder containing two volumes: *UFIM Basic Concepts* and *UFIM User's Guide*. The purpose of the *UFIM Basic Concepts* volume was to discuss the general nature of the inventory problem, to describe the features of UFIM, and to provide interested planners and decision makers with sample applications of the model. A companion volume, the *UFIM User's Guide*, provided detailed descriptions of the computer model input and output sets, both for the mainframe version of the model and the original personal computer counterpart.

This update documentation replaces the information in the *UFIM User's Guide*. An electronic version of the *UFIM Basic Concepts* volume is distributed with the Version 5.0 software and can be accessed from the help menu.

GETTING HELP

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1

INTRODUCTION TO UFIM

Introduction

This User's Manual provides descriptions of the inputs and outputs for the UFIM Version 5 software. This chapter provides instructions on installing the model, how to learn to use the model, and brief description of how Version 4 differs from earlier versions. Chapter 2 describes the user interface and specifically describes the inputs and outputs.

Installing the Model

The accompanying CD disk contains the setup program that will install the model. The system requirements for the model are:

- Windows 2000, Windows XP, Windows Vista Business
- 64mb of RAM,
- 100mb of free space on a hard drive,
- Acrobat Reader 5.0 installed on the host machine.

The model uses Acrobat Reader to display this *User Manual* and the *Basic Concepts Manual* (both assessable from the *Help* menu). If the user does not have Reader it can be downloaded for free from Adobe's web site (www.adobe.com).

To install the model insert the disk in the CD-ROM drive. If the setup program does not start automatically, click *START*, select *Run*, enter *D:/UFIM 5.0 Setup* in the dialog box and click OK (if *D:* is not the drive identifier for the CD-ROM, enter the appropriate drive identifier). Then, follow the directions on the screen to complete the setup. Unless the user specifies otherwise during installation, the program, reports and database files are placed in the folder *C:/ProgramFiles/EPRI/UFIM V5.0*.

INTRODUCTION TO UFIM

For Windows 2000 and Windows XP following the setup instructions provided by the setup program is all that is required. Because of new security procedures associated with Windows Vista, installing on Windows Vista requires one additional task:

1. Open the folder where the program was installed
(the default location is C:\Program Files\EPRI\UFIM V5.0\),
2. Right click on the program (*UFIM.exe*) and select *Properties*.
3. From the properties window, select the *Compatibility* tab and check the box to run in Administrator mode. Below shows the *Compatibility* tab with the correct setting.

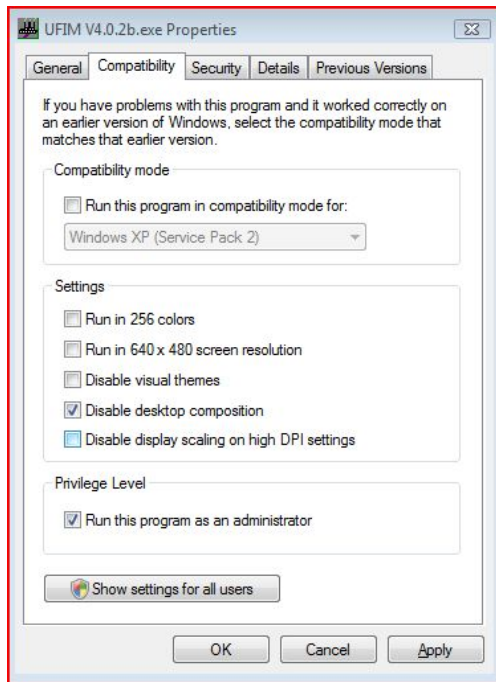


Figure 1-1
Compatibility Tab in Properties Window

To uninstall the model click *START*, select *Control Panel*, select *Add or Remove Programs* from the list, select *UFIM* from the list, click the *Remove* button. When ask "Are you sure you want to remove *UFIM* from your computer," click the *Yes* button. When done close the *Add or Remove Programs* window and the *Control Panel* window.

Note: Administrative privileges are required to install the application.

The database *Sample.mdb* is distributed with the program. This database is automatically opened when the program is started. The database includes two cases - Non-seasonal and Seasonal. The Seasonal case is the basis for the screen shots used in Chapter 2. To verify that the model is correctly installed and working, the user can run the Seasonal and Non-Seasonal cases and compare the summary outputs to the results files included on the CD..

Note: when the program is run it automatically opens the last database created by the user. The first time the model is run the database will be *Sample.mdb*, the database distributed with the

program. If for some reason the model cannot find *Sample.mdb* a dialog box will be opened that allow the user to navigate to the location of the file and select *Sample.mdb*.

In the next Chapter, *UFIM User Interface*, we explain the details of running the model including entering data and reviewing output reports.

Learning to Use the Model

UFIM™ is an easy model to use. If the user is not familiar with the model we recommend the following five steps as an efficient way to become familiar with (1) the mechanics of running the model and (2) the methodology that underlies the model calculations:

- Review Chapter 2 of this manual, *UFIM User Interface*, to become familiar with the user interface, the input data, and the outputs.
- Study the inputs for both the Seasonal and Non-Seasonal cases supplied with the model
- Run the Seasonal and Non-Seasonal cases and study the outputs.
- Read Chapter 3, of the *UFIM Basic Concepts* volume, “Getting Started With UFIM.” The manual is distributed with the software and can be opened from the *Help* menu.
- Work through the *UFIM Tutorial* describe in Chapter 3 of this manual.
- Prepare a case based on the problem described in Chapter 3 of the User's Manual.
- Perhaps most important arrange for new user training either by contacting the *EPRI Project Manager*, Jeremy Platt or *The Software Support And Training Specialist*, Steve Chapel

What's New

Version 5 reproduces the calculation capability of Version 3.1. A modern Windows interface was added and the software was rewritten in C++ to take advantage of increased speed and improved memory management. Context sensitive is available for all input fields. Placing the cursor in any field and pressing *F1* will active the help.

In addition to the modern windows interface, Version 5 allows for increased demand distribution states and maximum inventory step-size was increased from 30 to 80. This last change improves the ability to model problems in greater granularity of detail (see the *UFIM Basic Concepts* manual for definitions and discussion of these concepts – step-size and demand states or steps.

Error Traps

The software traps most data inconsistencies at the user interface level. However, there are certain situations where error conditions are recognized only after the model is processing the data. In order to ensure robustness of the software, the software traps run-time generated errors and reports them back to the user in a Window as a RUN-TIME ERROR. When this happens the user is asked click OK and the model returns to the main window.

In some (hopefully rare!) instances, the error message is one that should not have occurred and occurs only because of an internal inconsistency in the software. In this case, the names and phone numbers of contacts at EPRI and Stanford Business Software, Inc. (SBSI) will be

INTRODUCTION TO UFIM

displayed. Please contact at least one of the support organizations with the exact message as it appears on your screen.

In other situations, the error message will point you in the right direction and you can attempt to modify the data for the case and re-run the model (after restarting the software). However, in this case too, should the message be unclear or if you have any questions, please do not hesitate to contact EPRI, The Software Support and Training Specialist, Steve Chapel or SBSI.

Contacting Us

TO REPORT PROBLEMS AND GET HELP RUNNING THE MODEL CONTACT EPRI
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2

USING THE UFIM USER INTERFACE

Introduction

This Chapter describes the *UFIM* user interface and the way inputs and outputs are handled by the interface. The user interface is a standard Windows implementation. It was written in Visual Basic and output reports are created as text files. Because of the Windows implementation, users should be able to edit data sets, run the model and view results with little or no reference to this User Guide. However the modeling process requires considerable thought and it is highly recommended that model users carefully study the methodology described in the *UFIM Basic Concepts* volume.

Running the Model

To run the model click *START*, select *All Programs*, and double click the *EPRI->UFIM 5.0->Launch UFIM 5.0*. The program icon is simplified power plant. Figure 2-1 is an enlarged picture of the icon. The user can also open the program by double clicking the *Launch UFIM 5.0* program icon on the *DESKTOP*.

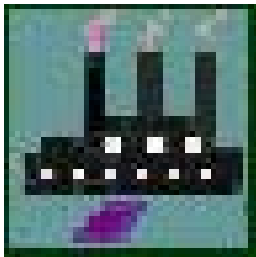


Figure 2-1
UFIM Program Icon

When the model is started, a start-up window is displayed. This screen has the name of the program, the version number, and the list of individuals that developed the program. The user can click the *OK* button to proceed or the *Cancel* button to exit UFIM.

Following this, the window for Select Case is displayed as in Figure 2-2. This window gives the user the option to select an existing case or create a new case. Initially, if no cases are entered, Work on existing Case is grayed out. If cases already exist in the database, the Work on existing Case option is enabled. This window is shown below.

USING THE UFIM USER INTERFACE

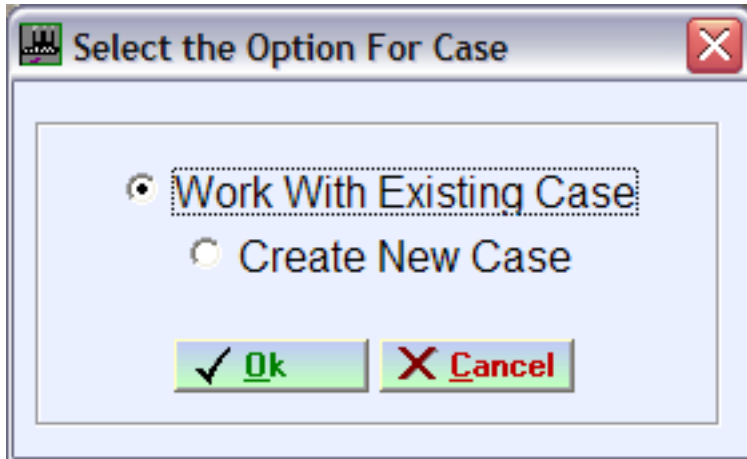


Figure 2-2
Select Case

If the user selects *Work on Existing Case*, a window is opened that allows the user to select the case from a list. If *Create New Case* is selected, a window is opened that allows the user to specify a new case a name and description.

If database has one or more cases, and the *Work on Existing Case* option in Figure 2-2 is selected, a popup window shows all the cases in the database. The user can select any of the cases and the model will open the corresponding case. The case used by the program is displayed at the top of the main screen. Figure 2-3 shows the window displayed to open a case.

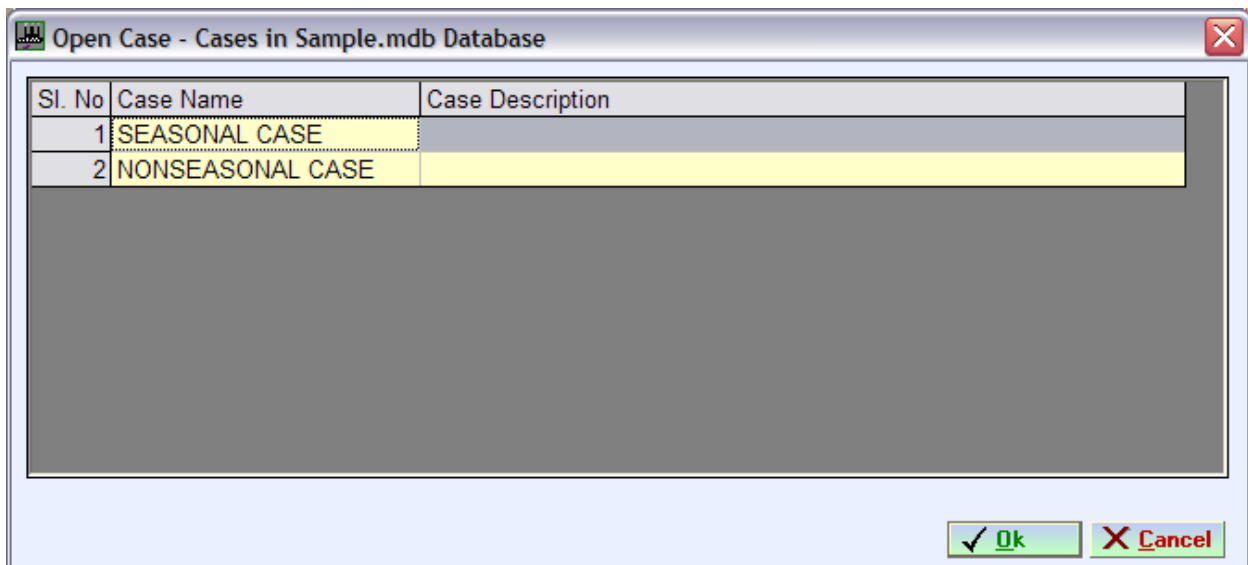


Figure 2-3
Open Case

After an existing case is selected or a new case created, the main window is displayed as shown in Figure 2-4.

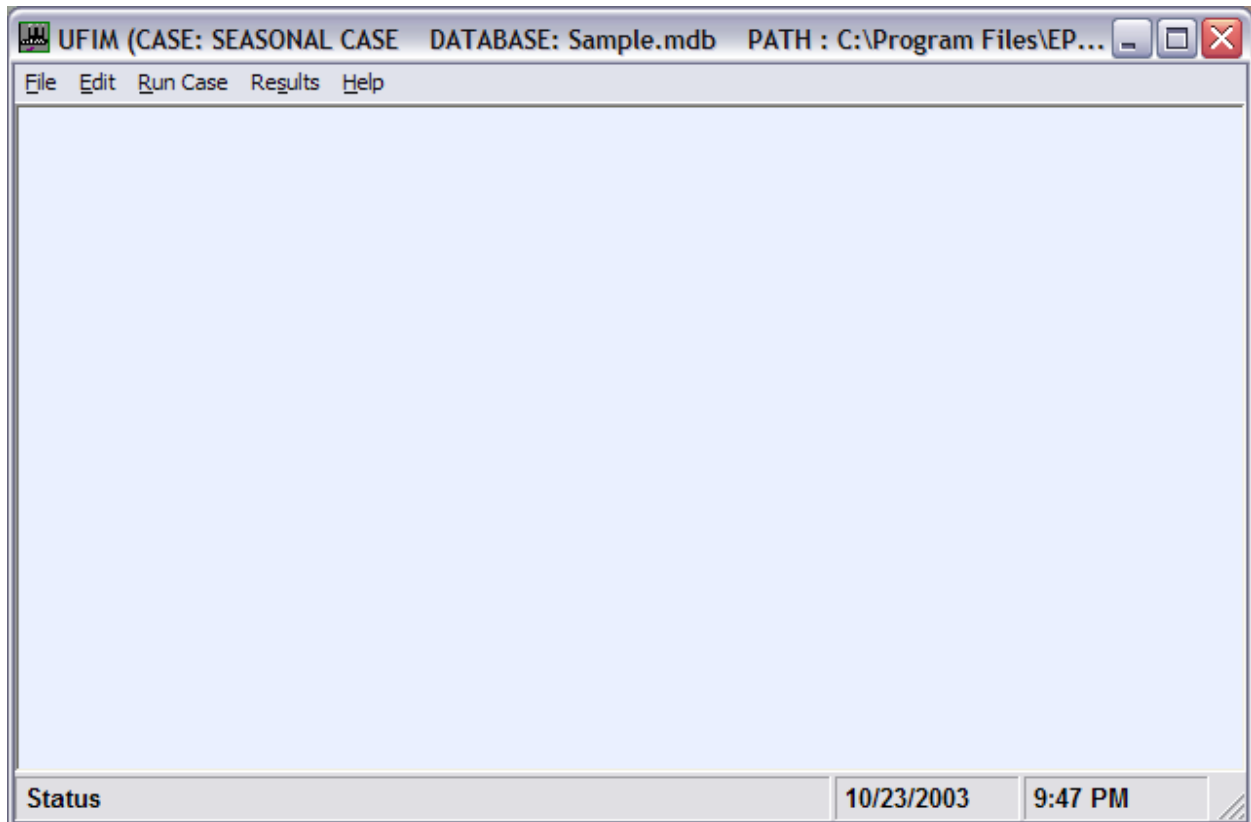


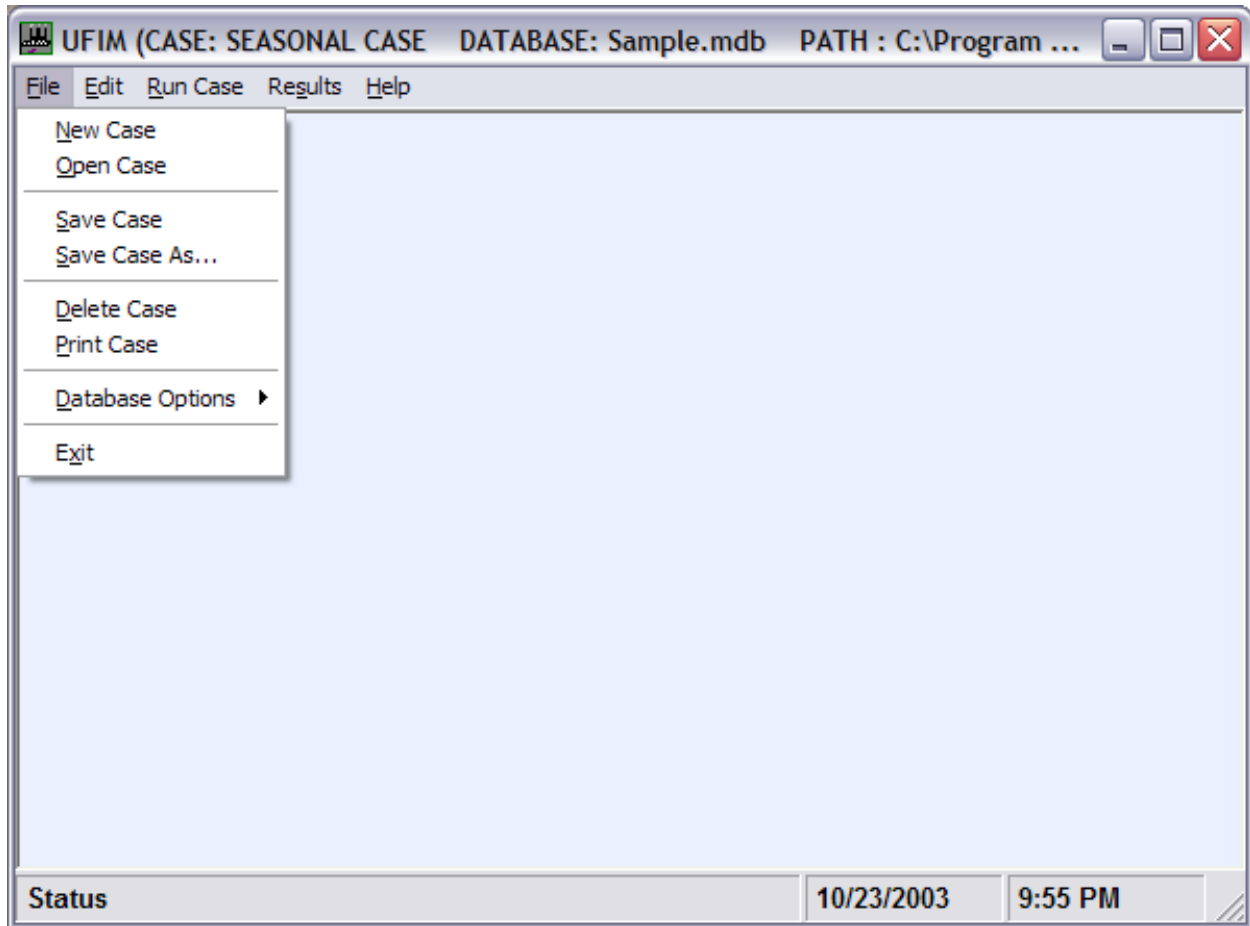
Figure 2-4
Main Screen

Using the main window menu system you can perform file functions, edit cases, run cases, view results and open the documentation.

The File Menu

The file menu is used to open new and existing input data sets and to save input data sets. The file menu options are described next. The main screen with the file menu open is shown below in Figure 2-5.

USING THE UFIM USER INTERFACE



**Figure 2-5
File Menu**

- New Case:* Create and name a new case and the case to the current database.
- Open Case:* Select a previously-defined case to open. You may only select from among cases in the current database.
- Save Case:* Saves the opened case to the current database.
- Save Case As:* Save opened case under a different case name in the current case database.
- Delete Case:* Permanently remove an existing case from the current case database.
- Print Case:* Displays the input data for the current case as a text file. Using this file you can print or save the file to disk.
- Database Options:* This menu contains options for Creating, Opening, Copying and Deleting case databases.
- Exit:* Leave UFIM and return to the operating system.

The Edit Menu

The edit menu is used to edit case data, run specifications and advanced user parameters.

Editing Case Data

Figure 2-6 shows the edit menu with the *Edit Case Data* option selected. This option allows you to view or change all of the input data of the current case.

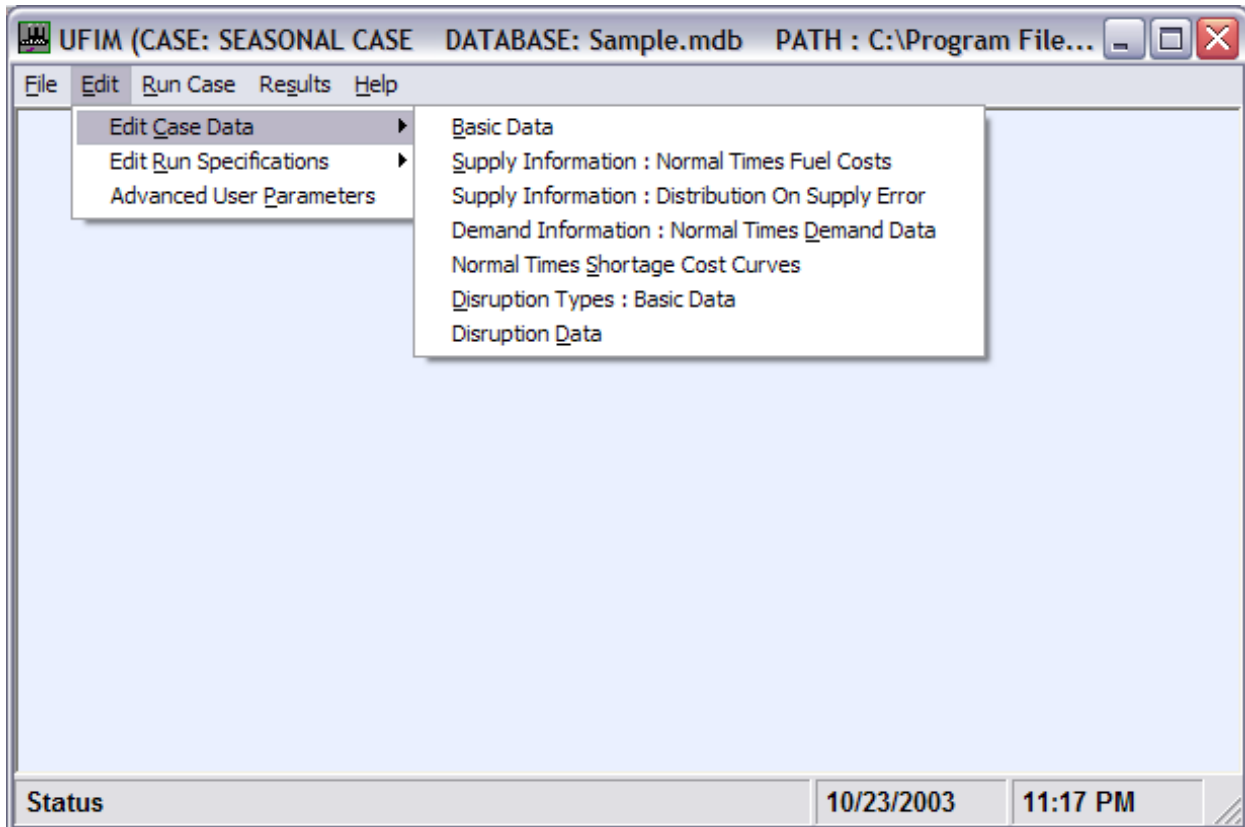


Figure 2-6
Editing Case Data

NOTE: An extensive context-sensitive help system provides guidance for each data input element (if the user puts the cursor in any data element and presses F1 help is provided). In addition all of the data elements are explained in detail in the original user manual, UFIM Basic Concepts, included with this software. Because of these two facts the input forms activated by each of the edit menu items are not reproduced here.

Basic Data:

Basic Data refers to a general class of information about your utility and how you want to set up the model. It includes initial inventory levels, financial data, and details of the fuel you burn (fuel heat content) and how fast you burn it (plant heat rate). It also includes your choice of options (Seasonality, Period, Run Level, and STEP) that affect the overall structure of your analysis.

USING THE UFIM USER INTERFACE

Normal-Times Fuel Costs: Supply Information - Normal Times Fuel Costs contains data concerning your utility's fuel supply line. It includes fuel prices, supply constraints, and a description of any uncertainty in your fuel supply.

Dist. On Supply Error: Supply Information – Distribution On Supply Error contains description of any uncertainty in your fuel supply.

Normal-Times Demand Data: Normal-Times Demand Data provides a description of your normal pattern of demand for fuel. Since demand may be uncertain, demand data is entered in the form of probability distributions.

Normal-Times Shortage Costs: If a power plant runs out of fuel, the utility must replace the forgone generation from the plant or curtail service. The total shortage cost incurred is equal to the cost of replacement power, less the cost that would have been incurred had sufficient fuel been available.

A Normal-Times Shortage Cost Curve indicates the marginal cost of replacement power during Normal-Times as a function of the amount of burn reduction (the percent of time that the plant is not run). That is, for each level of burn reduction the curve represents the added cost of reducing plant output by another megawatt hour. When calculating shortage costs, UFIM uses the average cost represented by this curve for the cost of replacement power during Normal-Times. *The UFIM Basic Concepts Manual* contains an extensive discussion of this input variable.

Basic Disruption Data: Disruption Basic Data is the first of two categories of disruption data. It includes disruption frequencies, warnings, and burn reduction options.

Disruption Data: Disruption Data is the second of two categories of data concerning disruptions. It includes durations, fuel prices, demand for fuel, delivery constraints, and replacement power costs for each disruption.

Editing Run Specifications

Figure 2-7 shows the edit menu with the *Edit Run Specifications* option selected. This menu item allows the user to select or change options that determine how UFIM will run the current case.

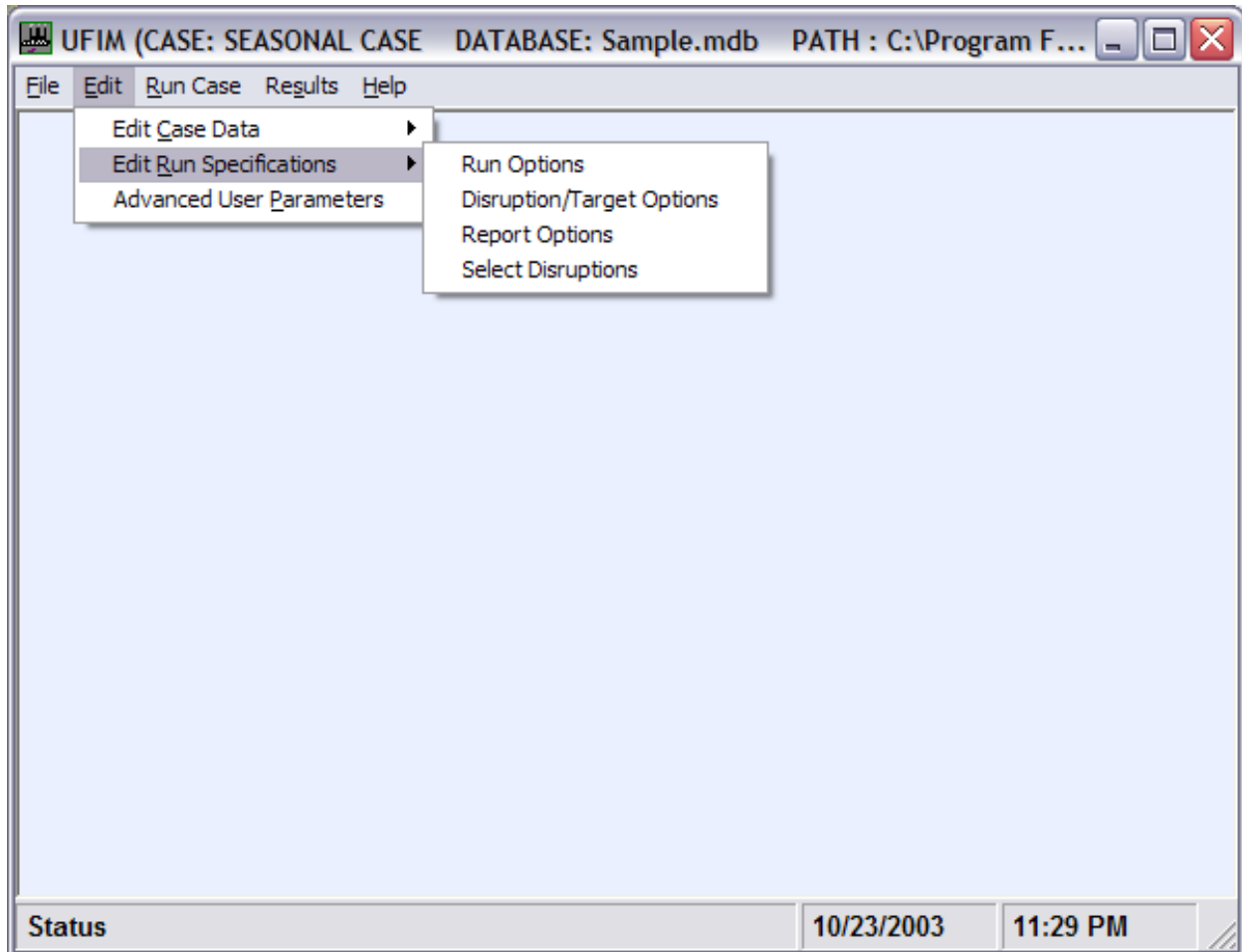


Figure 2-7
Editing Run Specifications

- Run Options:* These options affect how UFIM operates. In particular, they determine the submodels to be used and the name of the output file.
- Disrup./Target Options:* These options concern the selection of disruption and target data for use in a UFIM run.
- Report Options:* These options concern how UFIM will report output after the run.
- Select Disruptions:* This item allows the user to select the disruptions to include with a model run. This disruptions must have been previously-defined using the *Edit Case Data* menu.

USING THE UFIM USER INTERFACE

Advanced User Parameters

Through this menu item you can access a series of technical parameters that affect UFIM's operation. These parameters give advanced users more control over how the UFIM model runs. Most users, however, will not need to change them.

Run Case Menu

This menu contains options for running one or more cases. You can run the current case or run multiple cases. The options in the Run Case menu are shown in Figure 2-8.

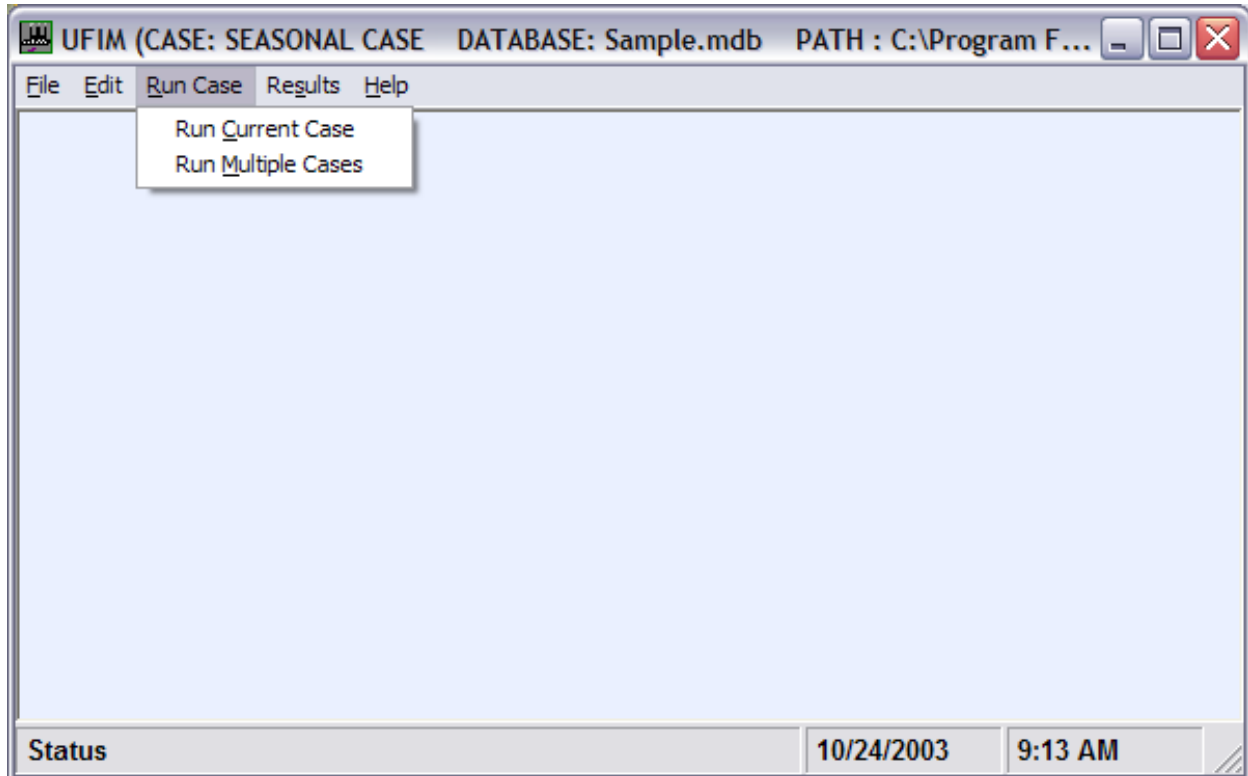


Figure 2-8
Run Case Menu Options

Run Current Case

If the option *Run Current Case* is selected the user is prompted by a dialog box, Figure 2-9 asking if it is *OK* to run the case.

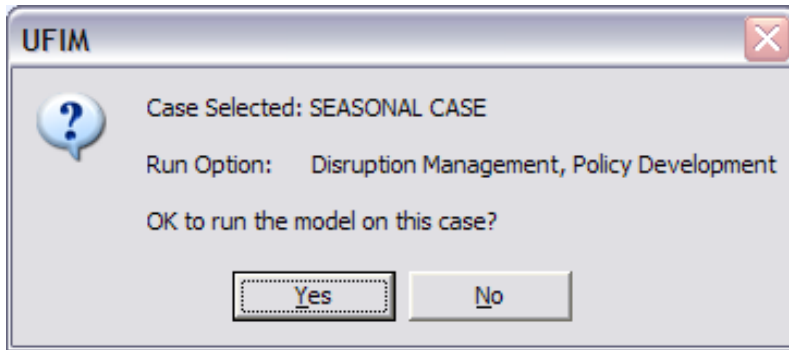


Figure 2-9
Run Case Dialog Box

If yes is selected the model runs and when complete a *Run Log* report is displayed, Figure 2-10.

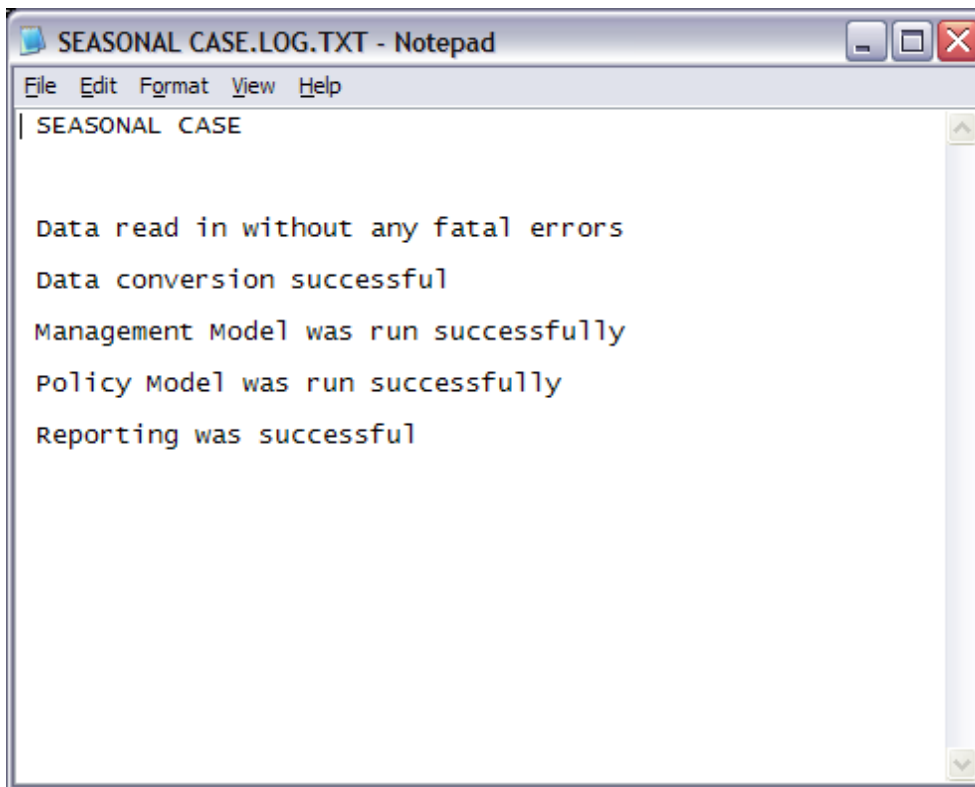


Figure 2-10
Run Log Report

Run Multiple Cases

If the *Edit* menu option *Run Multiple Cases* is selected, one or more previously-defined cases can be run. You may select any set of cases in the current case database. The dialog box for selecting cases is shown by Figure 2-11.

USING THE UFIM USER INTERFACE

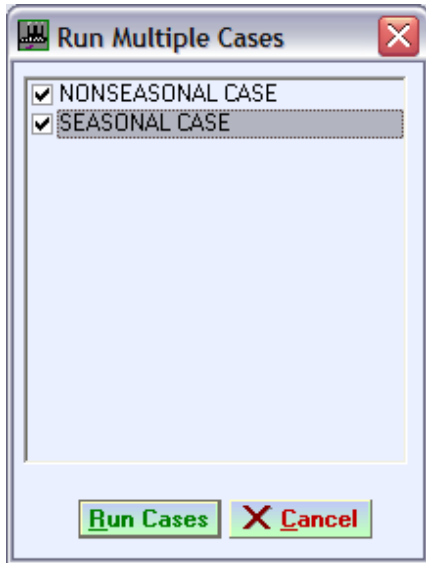


Figure 2-11
Input Form for Selecting Multiple Cases to Run

Results Menu

This menu contains options to select model outputs for viewing, printing, or exporting to a spreadsheet. Figure 2-12 shows the menu options with the *View Results* option selected.

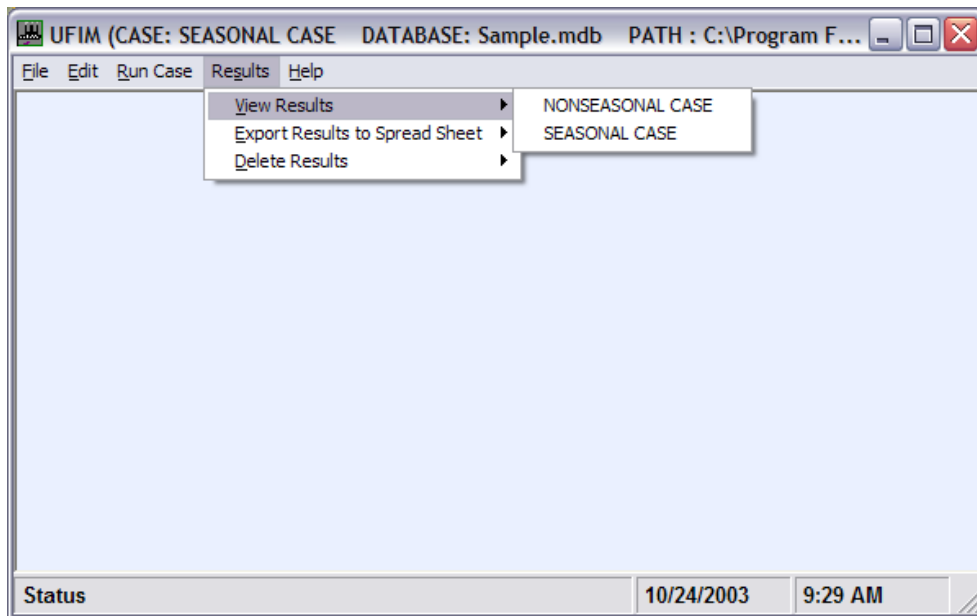


Figure 2-12
Results Menu With The View Results Option Selected

View Results

If the Seasonal Case is selected a form is show where the user can select one of several output reports, Figure 2-13. The output options are

- A Summary report,
- a Normal-Times report,
- a Disruption report,
- a report listing the Case Inputs,
- the Run Log, and
- Your Own Table Selection.

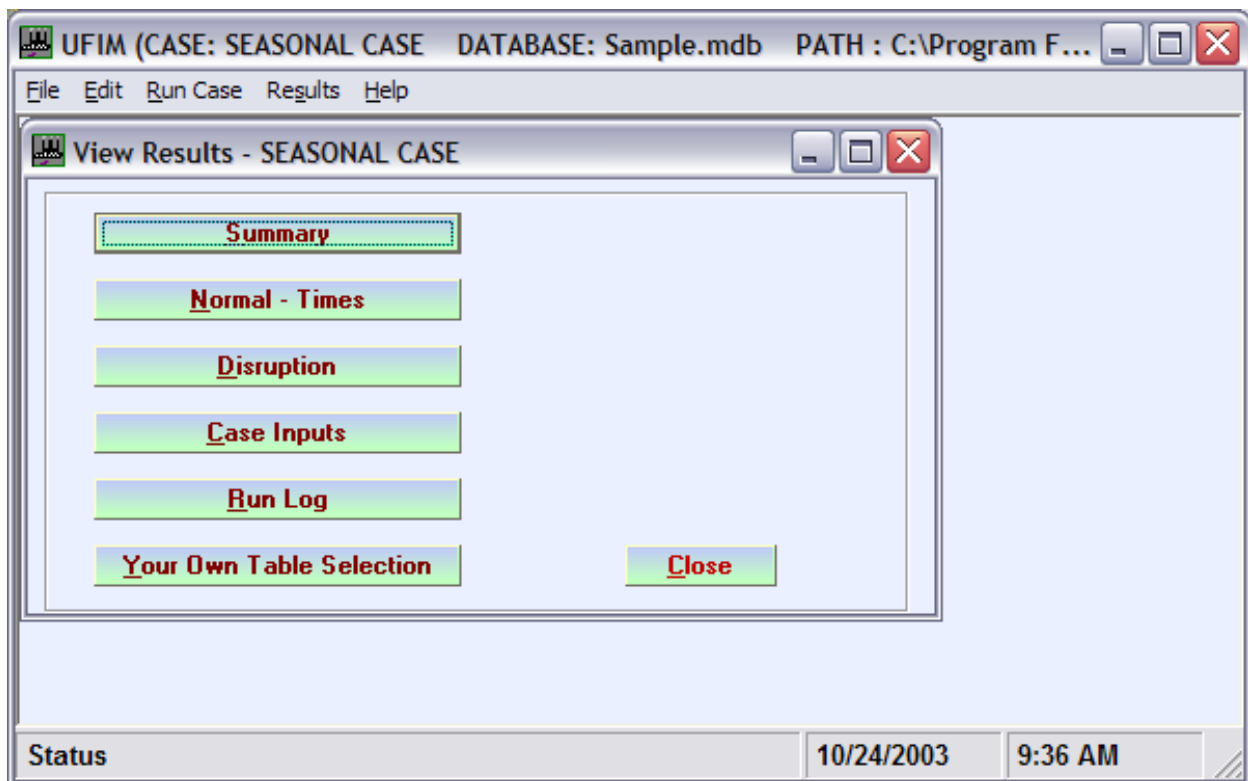


Figure 2-13
View Results Options

Export to Spreadsheet

This menu option allows users to select model outputs to save in spreadsheet-readable format. The file will have the same name as the run from which it was created, with the extension *CSV, Comma Separated Values*.

NOTE: Because the CSV file will have the same name as the run (for example Seasonal) the user will need to rename the spreadsheet files if they wish to make multiple runs with the same case and export after each run.

USING THE UFIM USER INTERFACE

Delete Results

This menu option allows users to delete all output files generated by a run. This does not delete the case's original input data.

Help Menu

The *Help* menu has 4 items,(shown by Figure 2-14):

- (1) User Manual,
- (2) UFIM Basic Concepts Manual,
- (3) UFIM Help System
- (4) About.

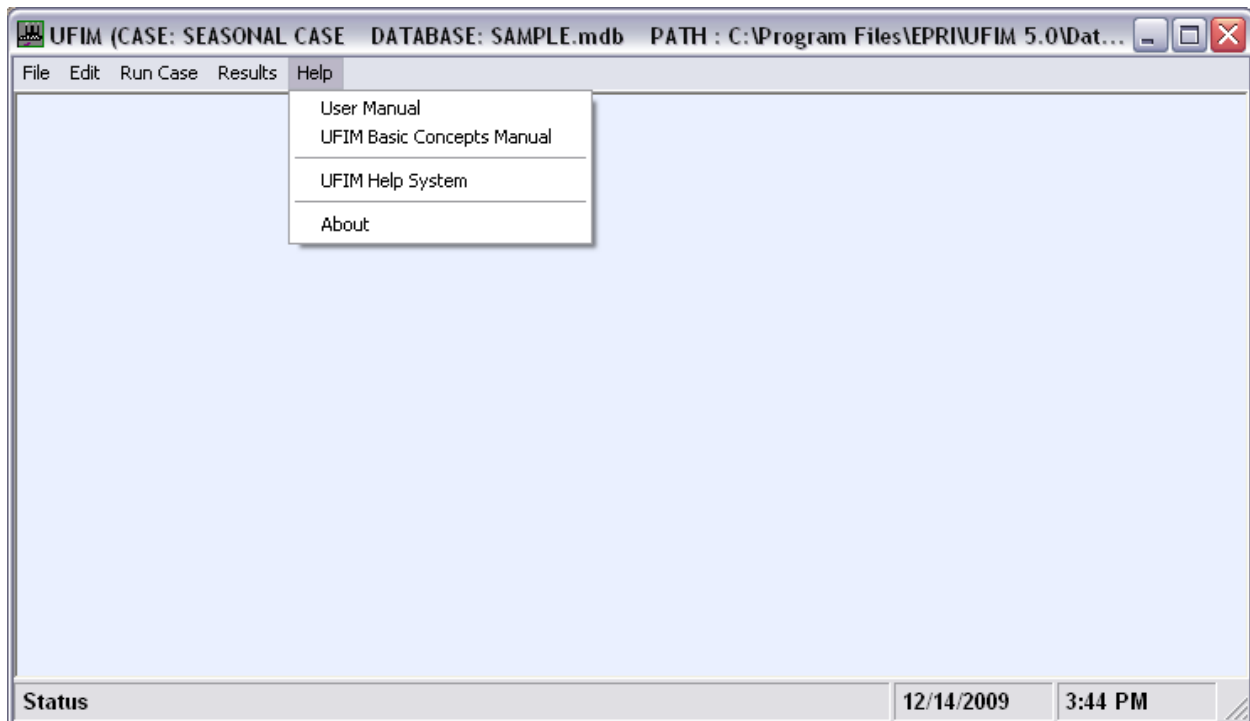


Figure 2-14
Help Menu Options

The UFIM Help System item is worth noting. From any screen you can press F1 to get help for that screen. You can also select the help menu from the main menu bar. Each heading in the menu is linked to a series of informational screens, the whole of which covers most topics relating to the model.

On many of the screens, several topics are listed in bold at the bottom of the page. These are additional topics related to the current help topic. To access help on these topics, move the cursor using TAB and press ENTER. In this way you can reach any topic through the help menu, though you may have to pass through one or two other screens first.

3

UFIM TUTORIAL

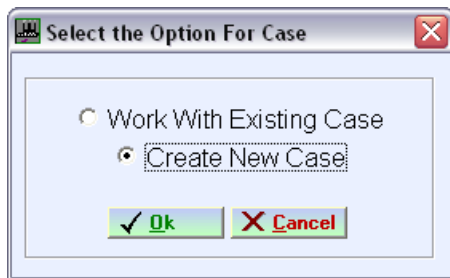
Introduction

In this chapter we will take you through a step-by-step tutorial to (1) create a UFIM case, (2), enter data for the case, (3) define the run specifications, (4) run the model, and (5) view the outputs.

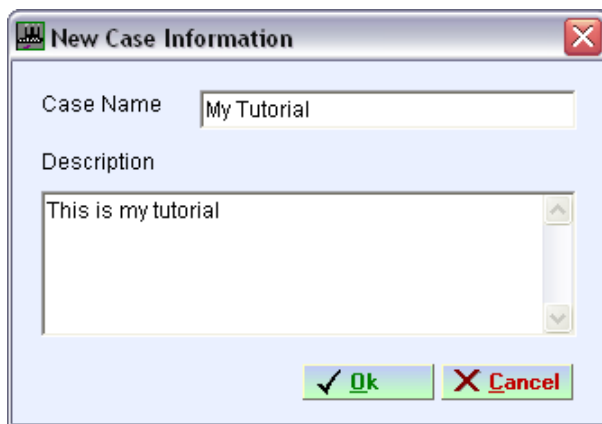
The purpose here is to get the use familiar with key input and the mechanics of entering data and running the model. Experience has show that this tutorial does not substitute for more formal training that includes both model mechanics and the underling methodology for solving fuel inventory problems.

Create A UFIM Case

Start the model and when the *Select the Option For Case* dialog box is presented select *Create New Case* and click *Ok*.



This will bring up a *New Case Information* dialog box where you must specify the case name and description. You can pick any case name you would like. I suggest something like “My Tutorial” for a case name.



This will create a new case in the existing database. That case will have a set of default input values. In the next section we will change the default values.

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Entering Data for the “My Tutorial” Case

Basic Data

To begin entering data click the *Edit Menu* -> *Edit Case Data* and select *Basic Data*.

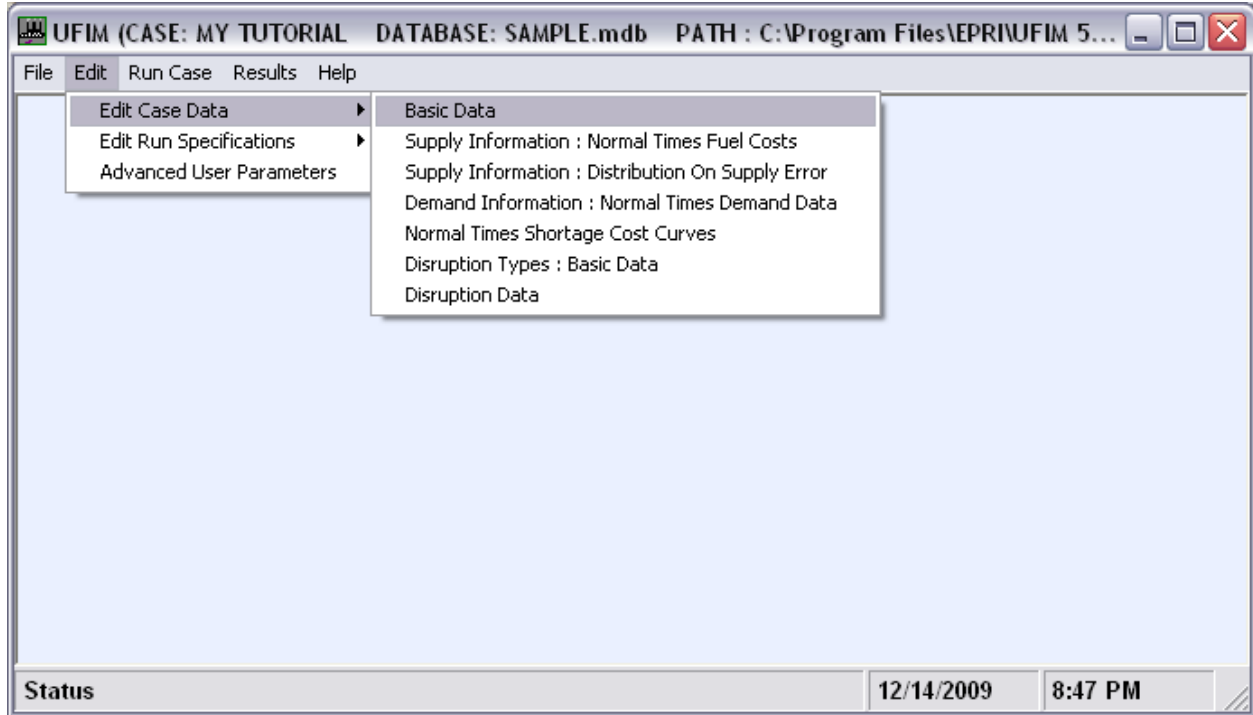


Figure 3-1
Menu – Edit Case Data

This will open a tabbed window form where all case data is specified. The first tab is for *Basic Data*. Basic data refers to a general class of information about your utility and the power plant for which you are analyzing fuel inventories. It includes current inventory levels, financial data, and a description of the plant and fuel being analyzed. It also includes options for Seasonality and Time and specification of Step Size – these affect the overall structure of your analysis.

The *Basic Data* default values and the values for the tutorial are given in the Table 3-1 below. The definitions of the input variables are not included here but are available via context sensitive help. If the user selects any input value and presses F1 the UFIM help system will display an explanation of the input variable.

Table 3-1
Input Values for Tutorial – Basic Data

Input Variable	Default Value	Tutorial Input
Case Description	This is my tutorial	This is my tutorial
Seasonality Option (Yes, No)	Yes	Yes
Period Option(length of Normal and Disruption periods)	Month, Month	Month, Month
Plant Information		
Fuel Type and Unit	Coal (Tons)	Coal (Tons)
Average Plant Heat Rate	10,000	10,500
Heat Content of Fuel	25.00	21.00
Tons/MWH	Computed by model from Heat Rate and Heat Content of Fuel	
Number of Kilo Tons in a Burn Day	0.1	6.0
Inventory Step Size in Burn Days	10	5.0
Steps Size in Kilo Units	Computed by model from kilo tons in a burn day and step size in a burn days	
Maximum Inventory Level (in Steps)	30	80
Starting Month (required for model optimization computations)	Jan	Jan
Starting Inventory (Steps)	10	10
Replacement of Power (calculation options)	Calculated by Fraction Burn Reduction	Calculated by Fraction Burn Reduction
Financial Information		
Annual Real Cost of Capital	0.05	0.05
Tax Portion of Revenue Req's	0.02	0.025
Physical Holding Costs – same for all months?	Yes	Yes
Holding Costs (\$/Tons-Month)	0.10	0.10

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After the entering the Basic Data Values, the *Basic Data* input form should match Figure 3-2 below. Before proceeding to the next step save your inputs by pressing the Save button at the bottom of the form.

The screenshot shows the 'Basic Data' input form in the UFIM software. The window title is 'UFIM (CASE: MY TUTORIAL DATABASE: SAMPLE.mdb PATH: C:\Program Files\EPRI\UFIM 5.0\Database\)...'. The menu bar includes File, Edit, Run Case, Results, and Help. The form is organized into several sections:

- Basic Data Section:**
 - Case Description: This is my tutorial
 - Seasonality Option: YES
 - Period Option: Normal Period (Month), Disruption Period (Month)
- Plant Info Section:**
 - Select Fuel Type and Unit: Coal (Tons)
 - Average Plant Heat Rate (Btu/KWH): 10,500 (0 to 9,999,999)
 - Heat Content Of Fuel (mmBtu/Tons): 21.00 (0.00 to 9,999.00)
 - Tons/MWH: 0.500000
 - Number of KiloTons in one burn day: 6.0000 (0.1000 to 1,000.0000)
 - Inventory Step Size in burn days (Recommended step size equal to 3 to 6 burn days): 5.0000 (0.1000 to 20.0000)
 - Step size in KiloTons: 30.00
 - Maximum Inventory Level (Steps): 80 (1 to 80)
 - Starting Month: Jan
 - Starting Inventory (Steps): 10 (0 to 80)
 - Replacement Of Power: Calculated by Fractional Burn Reduction, Calculated by Absolute Number of Megawatt-Hours
- Financial Info Section:**
 - Real Annual Cost Of Capital: 0.0500 (0.0000 to 1.0000)
 - Tax Portion Of Revenue Requirement: 0.2500 (0.0000 to 1.0000)
 - Physical Holding Cost Same For All Month: YES
 - Holding Cost (\$/Tons - Month): 0.100 (0.000 to 10.000)

At the bottom of the form, there are three buttons: 'Next', 'Save', and 'Exit'. The status bar at the bottom of the window displays 'Basic Data', '12/16/2009', and '2:50 PM'.

Figure 3-2
Basic Data Input Form

Normal Times Fuel Costs and Delivery Constraints

The next step is to enter the Normal Times supply data which is entered in the two tabs *Supply Information: Normal Times Fuel Costs* and *Supply Information: Distribution on Supply Error*.

Fuel costs and supply are entered using the Normal Times Fuel Costs Tab. Change the default values for Fuel Price from 45 and change the Maximum Delivery (Steps Month) 7. After these changes are made the input tab should match Figure 3-3 below.

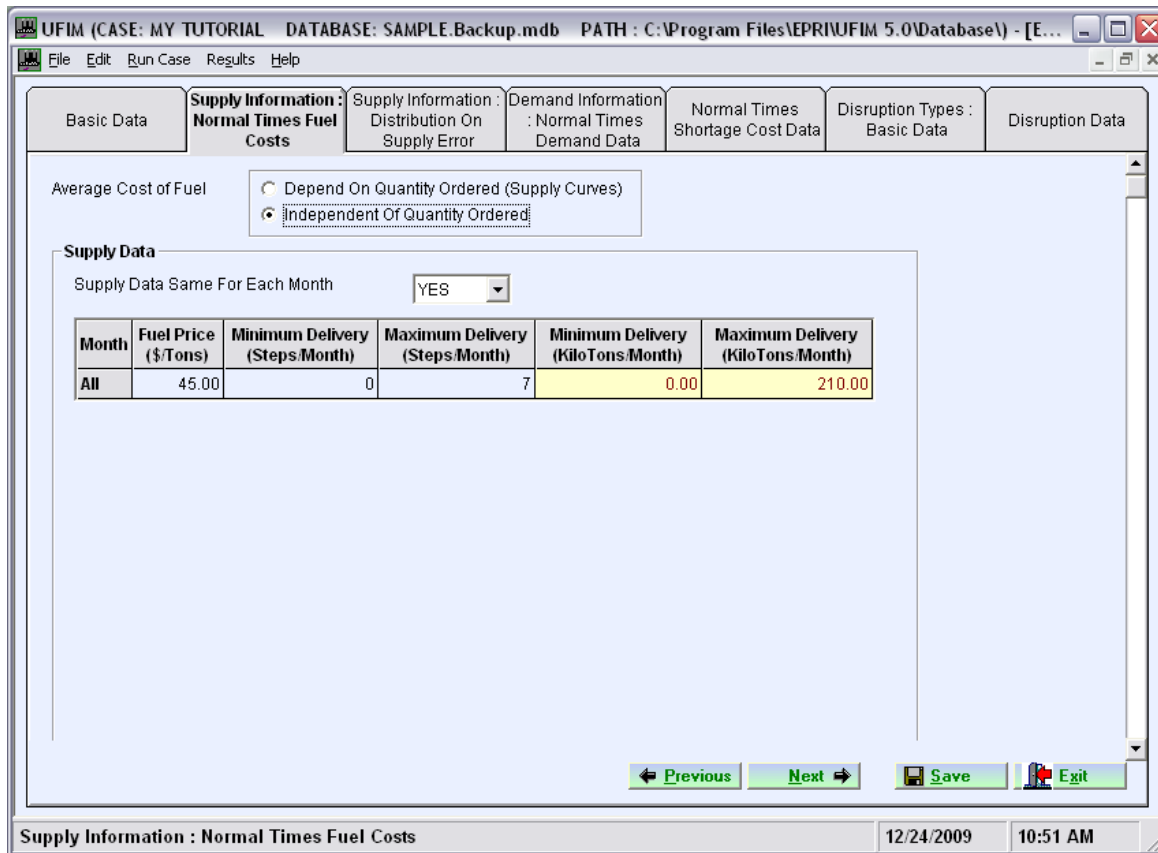


Figure 3-3
Normal Times Fuel Costs – Tutorial Values

This input tab for fuel costs and constraints requires specifying (1) whether the average cost of fuel is independent of the quantity ordered, (2) whether the supply data is the same for each month and (3) the fuel price, minimum delivery and maximum delivery. Note the entries for minimum and maximum delivery are in steps per month. The model converts the minimum and maximum values to kilo units and reports these in columns 4 and 5 in the input form. The context-sensitive help explain each of these items.

Note: Maximum deliver can have a very significant effect on the least-cost fuel inventory policy. The UFIM user is encouraged to read about this issue in the UFIM Basic Principles manual.

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Distribution on Supply Error

The third input tab allows the user to specify if there is any significant variation in the delivery of fuel during normal times. When you open this form there is a single input: shown:

Input Distribution on Supply Variation term? (Yes or No)

The default value is No. Change this to Yes. This will cause the model to display additional information that must be entered. This is a complex form and the result is shown by Figure 3-4 below.

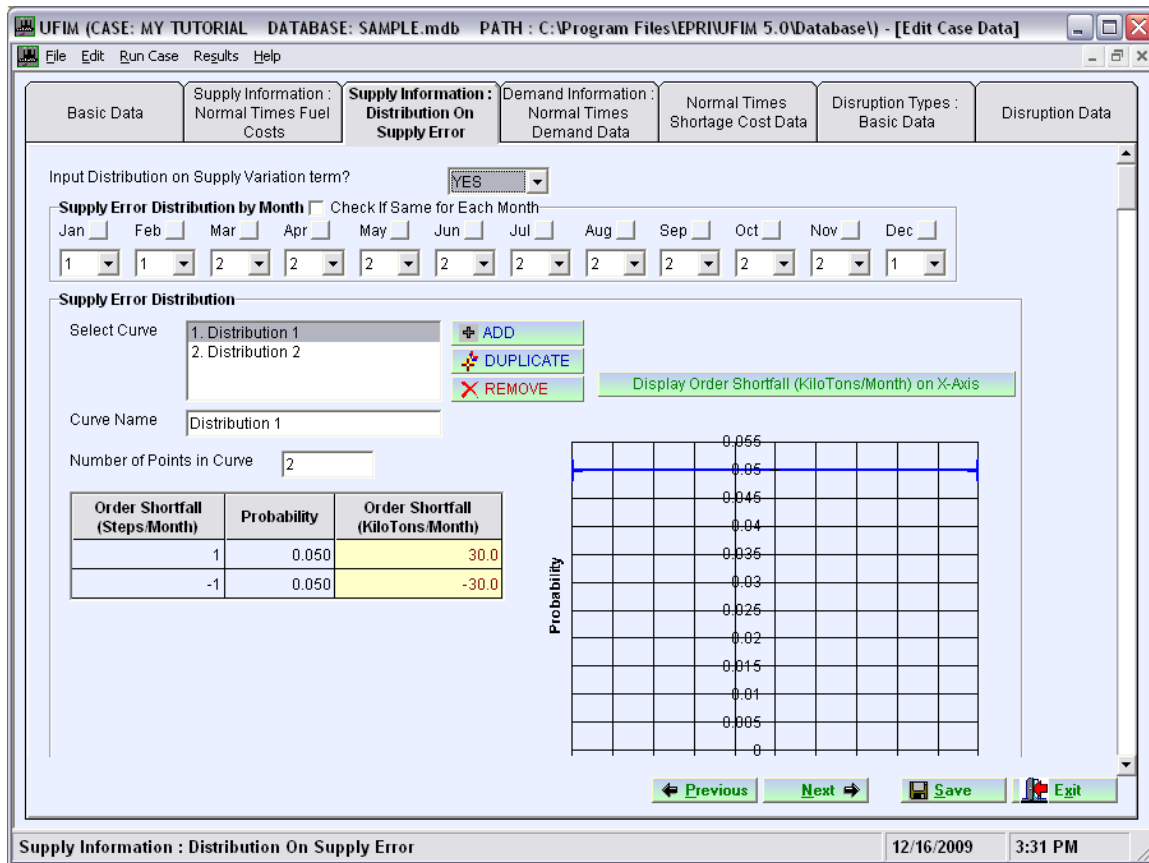


Figure 3-4
Distribution on Supply Error – Default Values

This form allows the user to specify uncertainty in the fuel deliveries given the amount actually ordered. If the uncertainty varies by month of the year the data can be entered by month. For this tutorial we will assume that uncertainty is the same for each month. Thus the first change is to check the box *Check if Same for Each Month*. The second change is, using the box *Select Curve*, select *Distribution 2* and click the Remove button. Finally the table on the left allows you to specify (1) the order shortfall (steps per month) and the probability of the shortfall. The default shortfall values will be used in this tutorial.

Note the meaning of the order shortfall values: there is a 5% change that there will be a shortfall of one step and a 5% chance of shortfall of -1 step.. The minus -1 means that there is a 5%

chance that you will get one step more than ordered. For this tutorial with these input values we are assuming that 90% of the time you exactly what is ordered, 5% of the time you get one step more than ordered and 5% of the time one step less than ordered.

The input form with tutorial values is given in Figure 3-5 below.

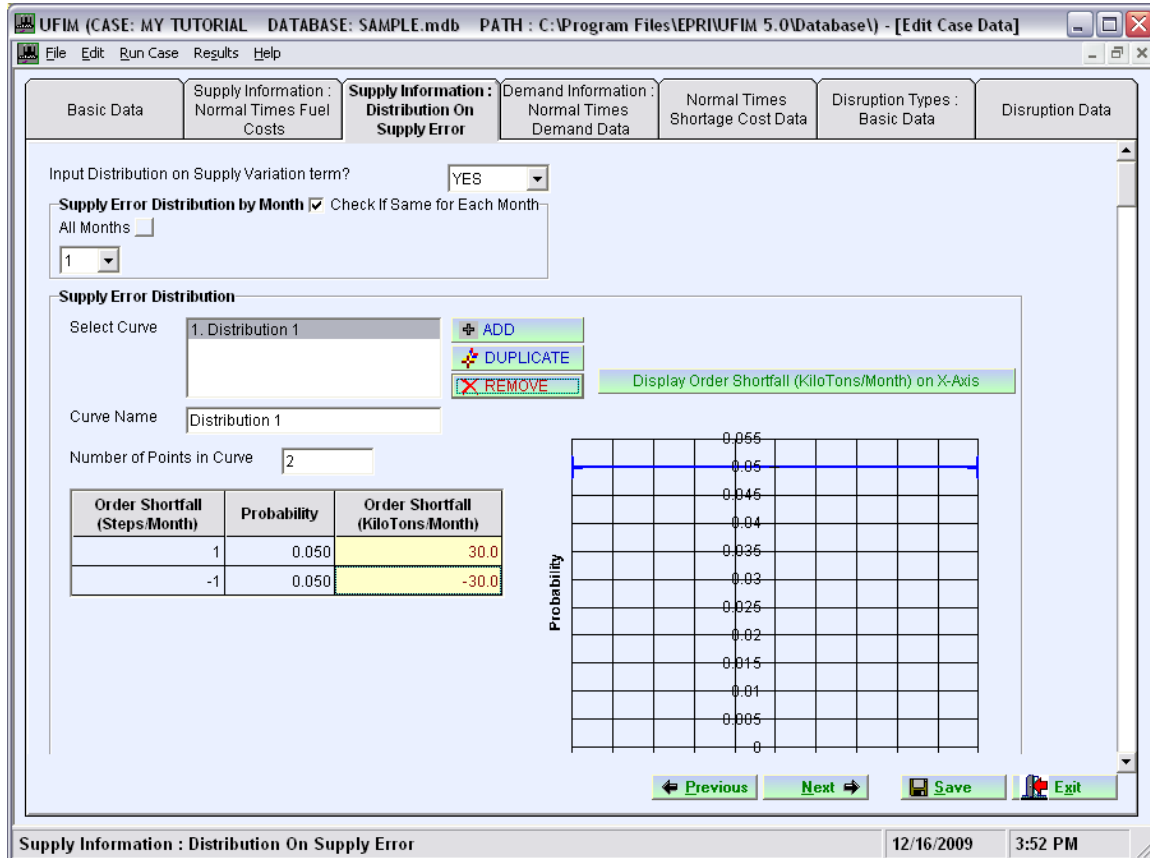


Figure 3-5
Distribution on Supply Error – Tutorial Values

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Normal Times Demand Data

The next input tab is used for specifying normal times demand information. If you click that tab you will see the form shown in Figure 3-6 below. This form appears similar to the previous form. You must specify if the demand information is the same for each month and you must enter demand probability distribution information.

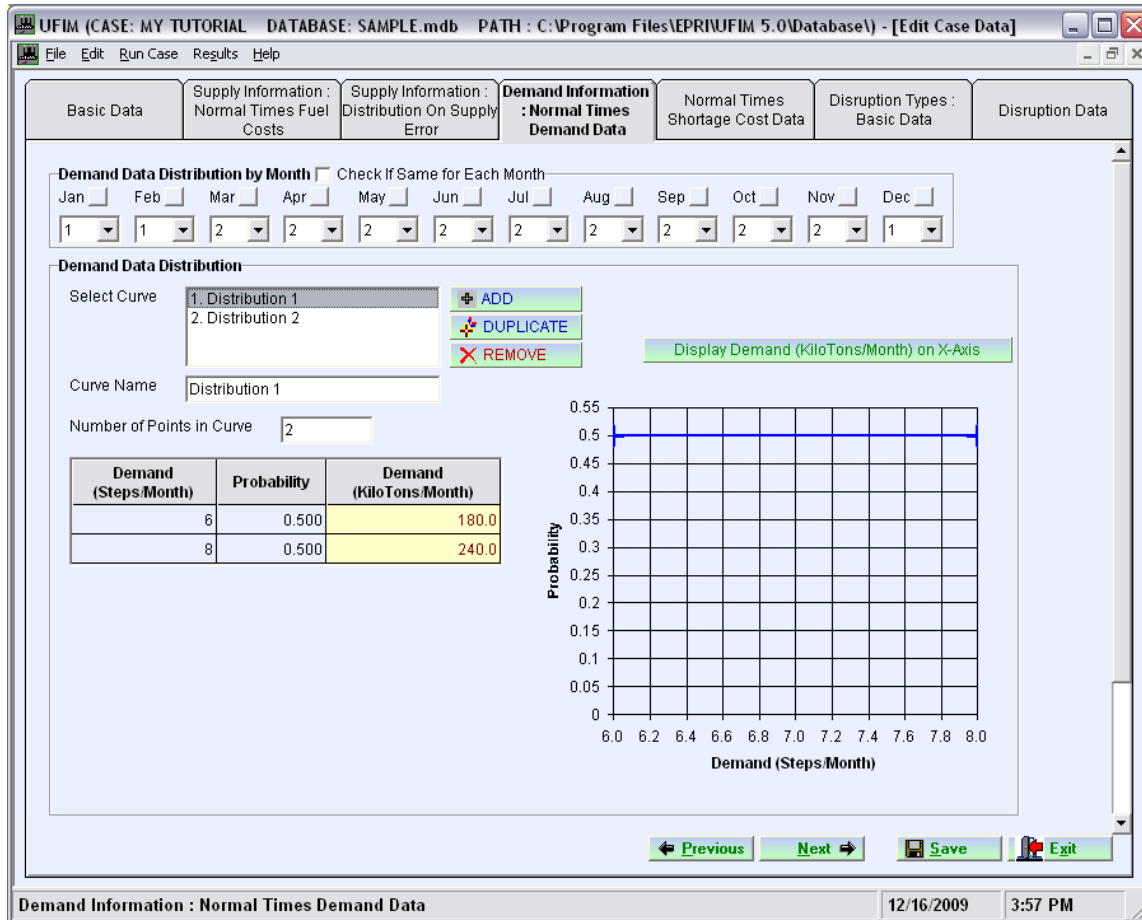


Figure 3-6
Normal Times Demand Data – Default Values

For this tutorial we are going to assume that demand varies by month and specifically that December, January and February are different than the rest of the months. Thus we need two sets of demand information, one for Jan. – Feb. and one for the rest of the months (note you could have different demand information for each month). The default inputs already have two demand distributions defined. Also note that for each month there is a drop-down box that allows you to choose the distribution that applies for that month.

The only changes that we are going to make to the default demand data is to the demand distributions themselves. The UFIM model requires that you specify probability distributions for demand. Because fuel inventories help insure against variation in demand and supply, carefully specifying the potential variation in demand is important. For the purpose of this tutorial, we

specify two distributions using five discrete points. Thus you should select first select Distribution 1, change the *Number of Point in Curve* to 5 and enter the values for distribution , *Demand (Steps Month)* and *Probability*, from Table 3-2. Repeat this process for distribution 2.

Table 3-2
Normal Times Demand Data for Tutorial

Distribution 1		Distribution 2	
Demand (Steps Month)	Probability	Demand (Steps Month)	Probability
4	.05	2	.05
6	.20	4	.20
7	.50	5	.50
8	.20	6	.20
10	.05	8	.05

When completed the form should match Figure 3-7 when Distribution 1 is selected and match Figure 3-8 when Disruption 2 is selected.

A technical note here: A five point discrete representation will many times capture most of the information contained in a full probability distribution. Thus characterizing demand uncertainty using a discrete distribution with 5 points is usually adequate for fuel inventory modeling purposes. The UFIM allows the user to specify demand uncertainty using up to 10 points.

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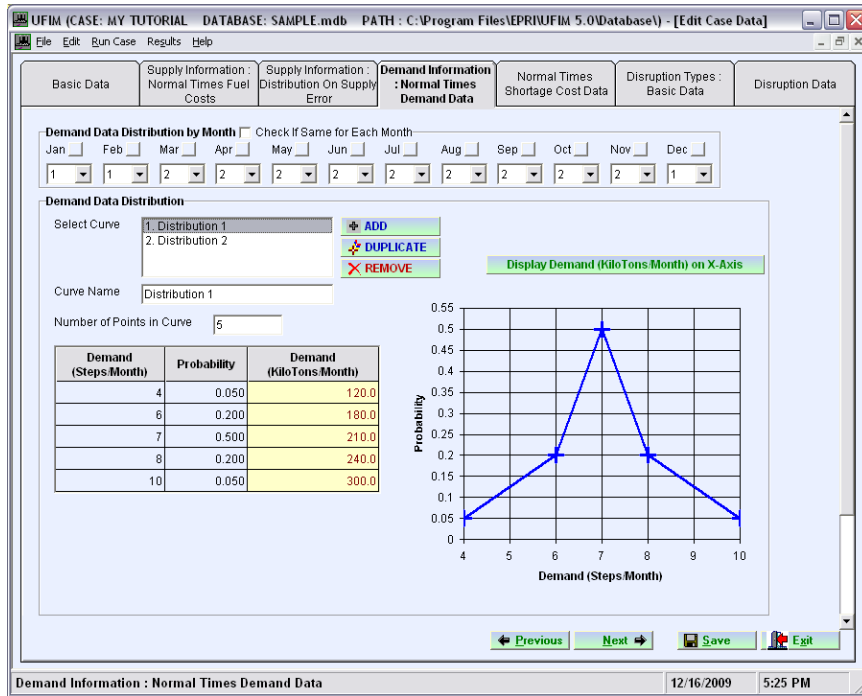


Figure 3-7
Normal Times Demand Data – Tutorial Values for Distribution 1

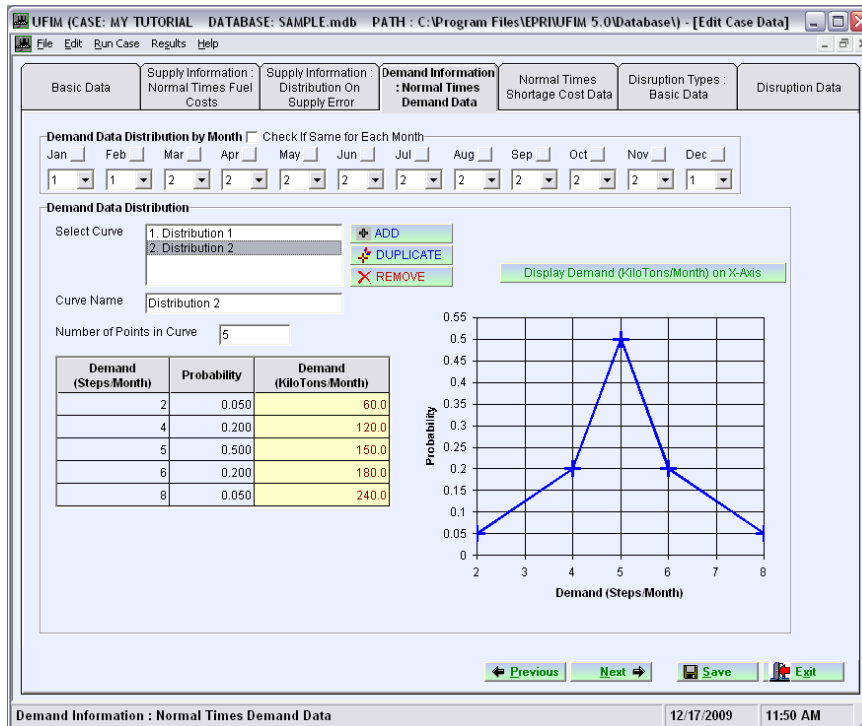


Figure 3-8
Normal Times Demand Data – Tutorial Values for Distribution 2

Normal Times Shortage Cost Data

The next step to enter normal times shortage cost information. If you click the *Normal Times Shortage Cost Data* tab you will see the form shown in Figure 3-9 below. This form appears similar to the demand input tab form. As before you must specify if the shortage cost information is the same for each month and you must enter the shortage cost curve information.

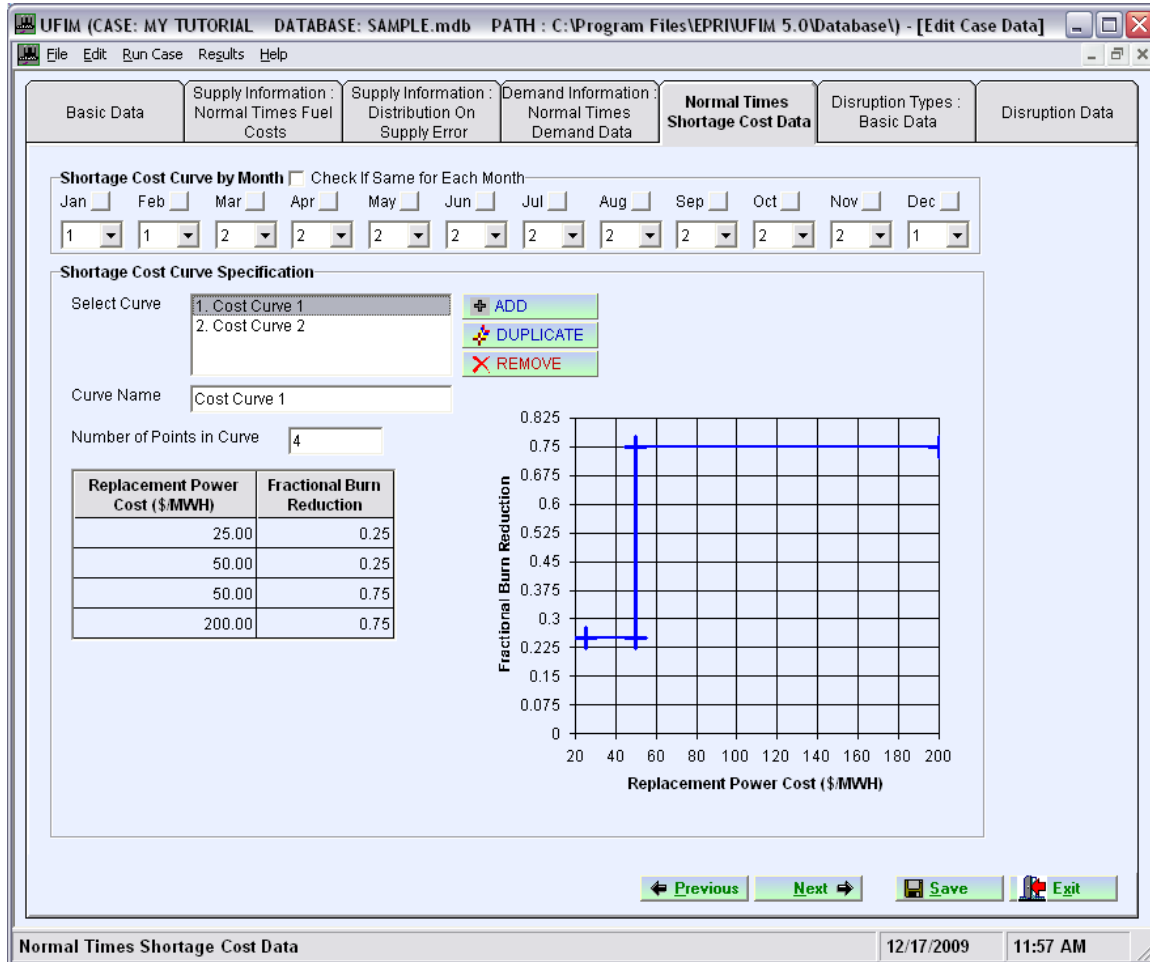


Figure 3-9
Normal Times Shortage Cost Data – Default Values

For this tutorial we are going to assume that shortage costs vary by month and specifically that December, January and February are different than the rest of the months. Thus we need two sets of cost information, one for Jan. – Feb. and one for the rest of the months. The default inputs already have two shortage cost distributions defined. Also note that for each month there is a drop-down box that allows you to choose the distribution that applies for that month.

The only changes that we are going to make to the default data is to the shortage cost distributions themselves. The UFIM model requires that you specify shortage cost curves by defining sets of points of (1) the fraction burn reduction and (2) the incremental shortage cost associated with that burn reduction. These pairs of points are entered in the grid on the left. The points are plotted on the right.

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For the purpose of this tutorial, we specify two distributions using four discrete points. Thus you should select first select Distribution 1, leave the *Number of Point in Curve* set at 4 and enter the values for shortage cost curve. *Replacement Power Cost (\$/MWH)* and *Fraction Burn Reduction*, from Table 3-3. Repeat this process for Distribution 2.

Table 3-3
Normal Times Shortage Cost Data for Tutorial

Distribution 1		Distribution 2	
Replacement Power Cost (\$/MWH)	Fraction Burn Reduction	Replacement Power Cost (\$/MWH)	Fraction Burn Reduction
25	0.25	25	0.25
50	0.40	40	0.40
75	0.75	60	0.75
100	1.00	75	1.00

When completed the form should match Figure 3-10 when Distribution 1 is selected and match Figure 3-11 when Disruption 2 is selected.

Again a technical note: There is extensive documentation of the precise meaning of the shortage cost curves in the UFIM Basic Concepts Manual. UFIM users are encouraged to study the technical documentation.

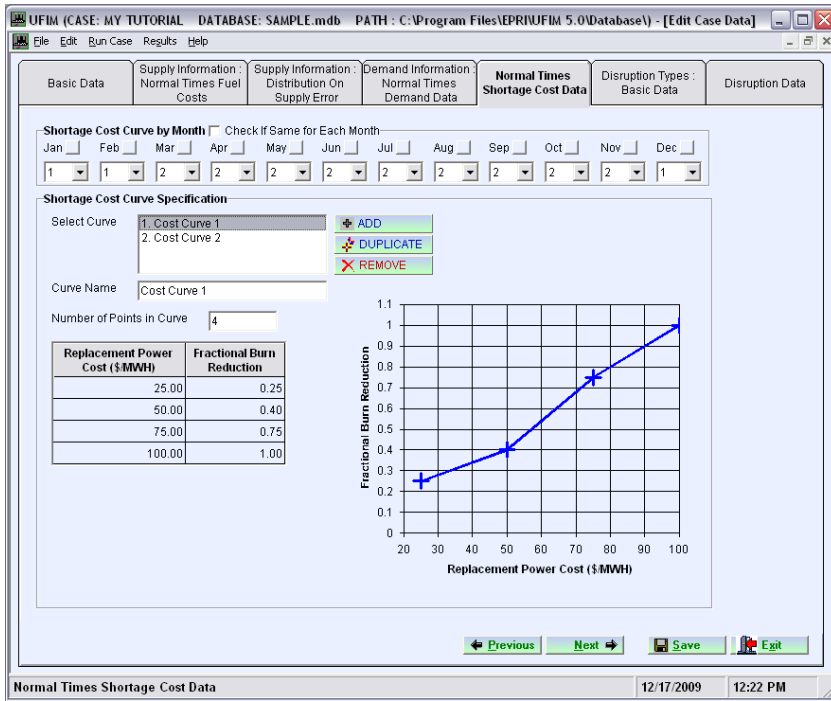


Figure 3-10
Normal Times Shortage Cost Data – Tutorial Values for Distribution 1

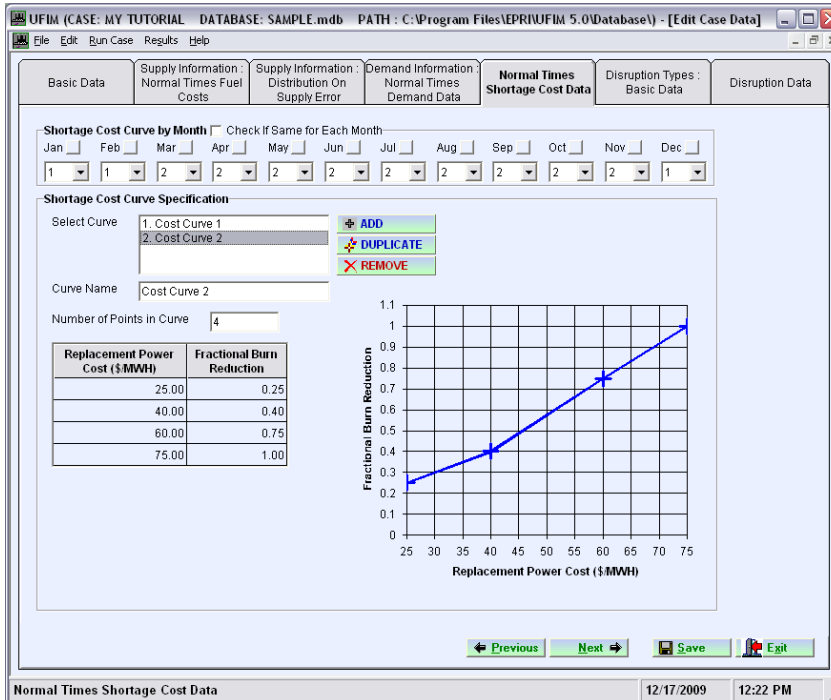


Figure 3-11
Normal Times Shortage Cost Data – Tutorial Values for Distribution 2

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Disruption Basic Data

All of the Normal-Times data have been specified. The next step is to enter the basic data for one or more disruptions. For this tutorial we will be entering data for one disruption. You could click the tab *Disruption Types: Basic Data*. The default values for this set of inputs is given in Figure 3-12 below.

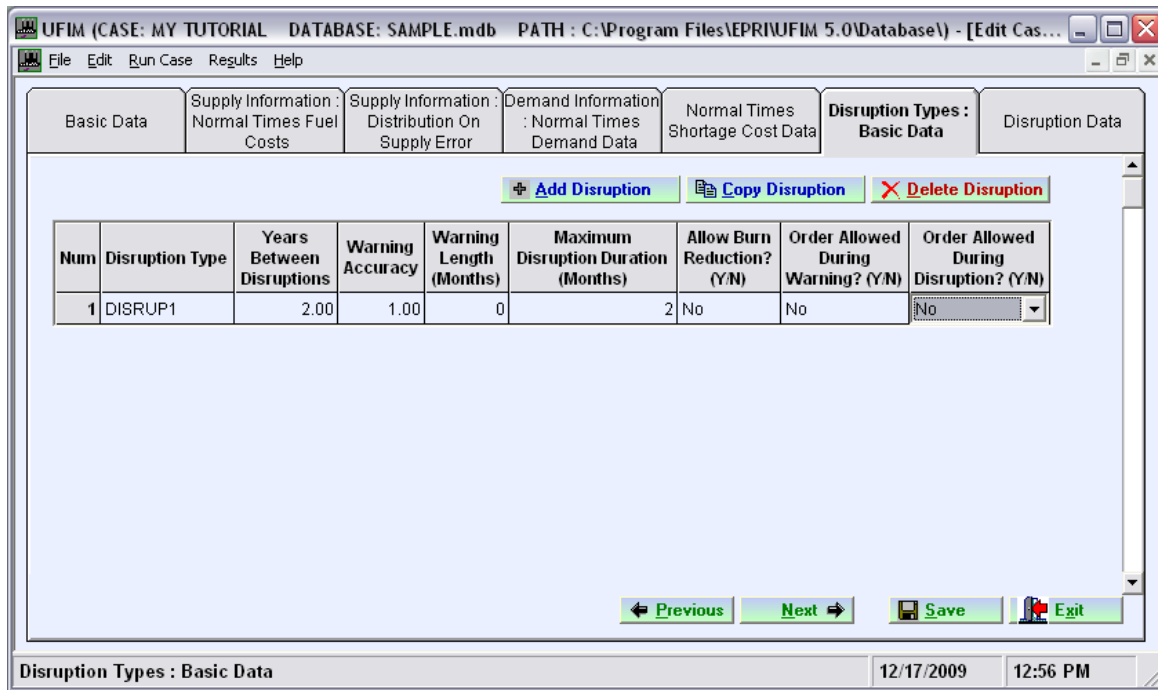


Figure 3-12
Disruption Types: Basic Data – Default Values

This input form allows you to add, copy and delete disruptions. For each disruption you must provide eight inputs: (1) a disruption type – just a name, (2) the average number of years between disruptions, (3) warning accuracy, (4) warning length, (5) maximum duration, (6) allow burn reduction, yes or no, (7) order allowed during warning, yes or no, and (8) order allowed during disruption, yes or no.

For this tutorial we are going to change the defaults to match the values in Figure 3-13:

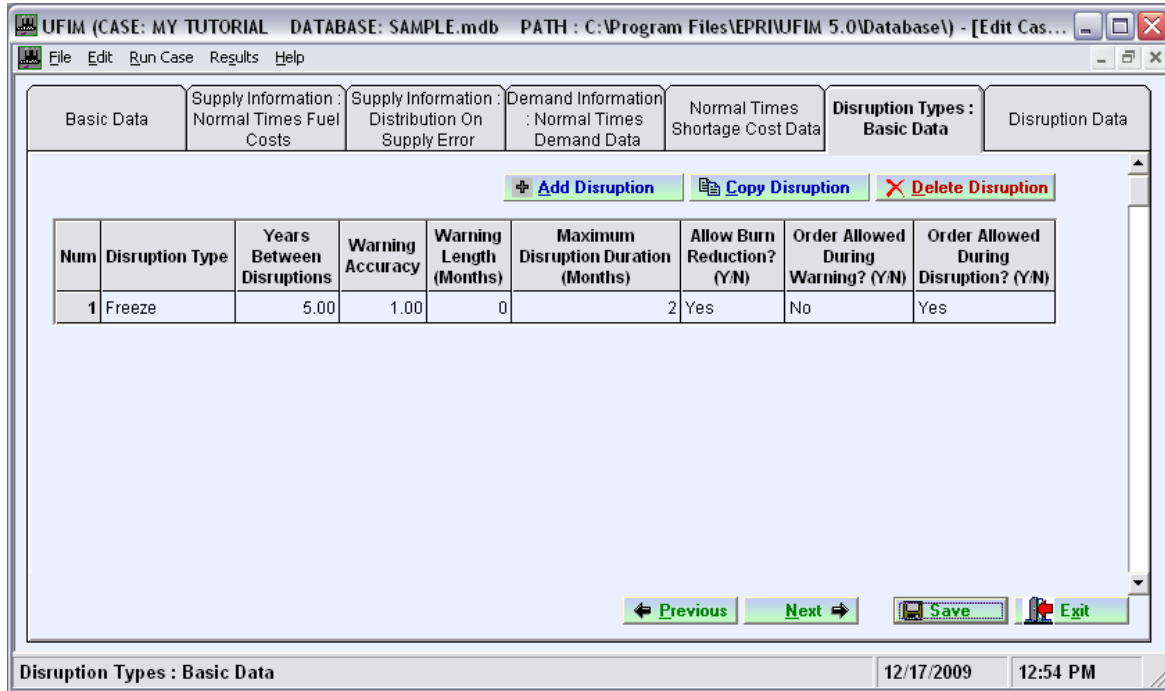


Figure 3-13
Disruption Types: Basic Data – Tutorial Values

Disruption Data – Probabilities

The next step is to enter the remaining inputs required to describe disruptions. Click the *Disruptions* tab and the form shown in Figure 3-14 below will be displayed. This form has a series of tabs on the right side. The first tab allows you to enter probabilities associated with each disruption defined in the *Disruptions Types* tab.

Two sets of probabilities are required: (1) the probability that the disruption will occur in a given month of the year and (2) probabilities on the length of the disruption. The default values, Figure 3-14, are a probability of 1.0 that the disruption will occur in January and no other month, and a probability of 1.0 that the disruption will last one month.

We are going to change these values by assuming that the disruption can occur in December, January and February with probabilities 0.2, 0.5 and 0.3 respectively. We also assume that the probability that the disruption will last one month is 0.5 and the probability that it will last two months is 0.5. The form with tutorial value is shown in Figure 3-15.

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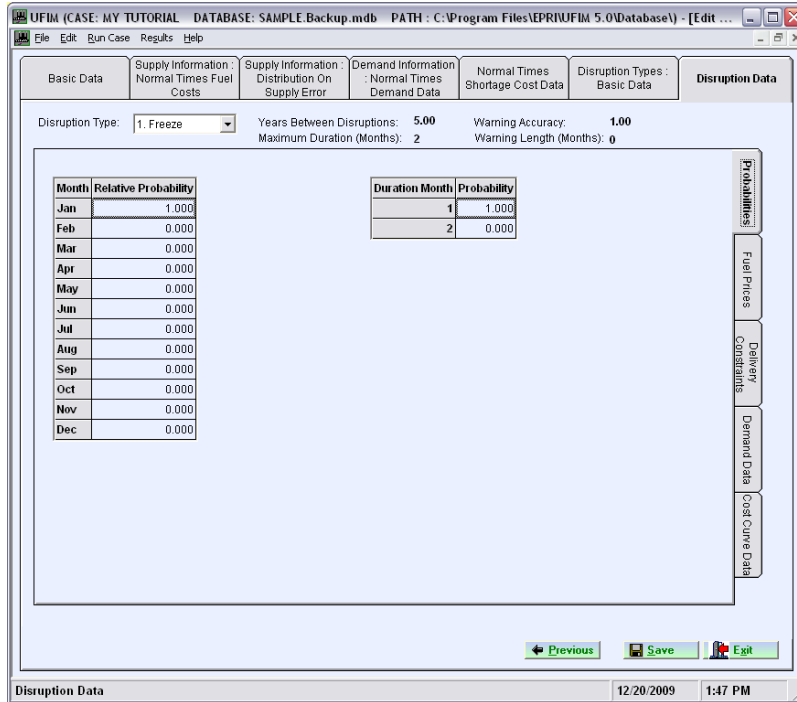


Figure 3-14
Disruption Probabilities – Default Values

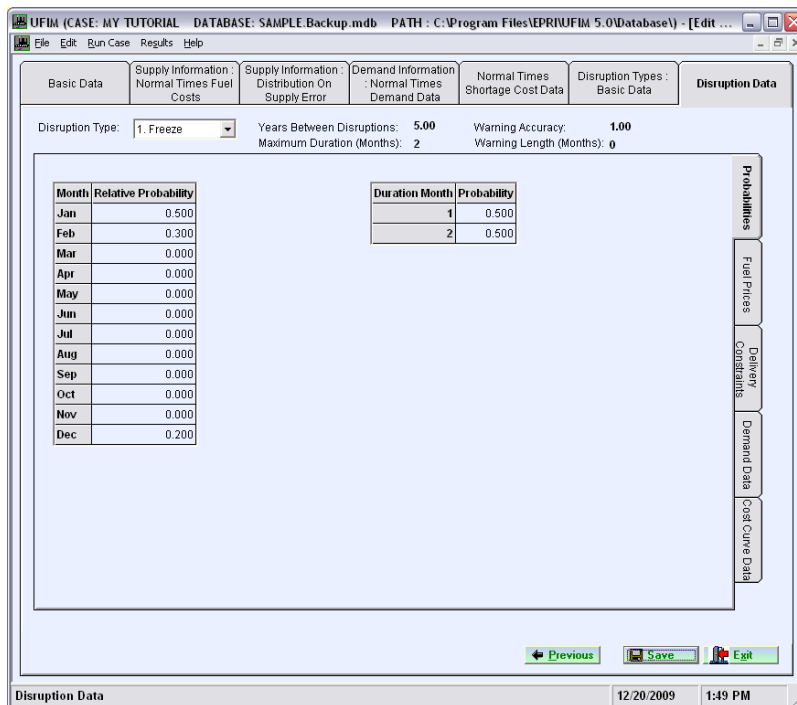


Figure 3-15
Disruption Probabilities – Tutorial Values

Disruption Data – Fuel Prices

The next disruption input is fuel prices. You should click the Fuel Prices tab and the default inputs will be displayed,

Figure 3-16. We are going to assume that fuel prices are the same in the disruption as in normal times. Thus you simply need to click the button at the bottom left of the form, *Copy from Normal*, and follow the directions. The result will be a set of fuel price inputs show by Figure 3-17.

The screenshot shows the 'Disruption Data' form in the UFIM software. The 'Fuel Prices' tab is active. The form contains the following fields and table:

- Disruption Type: 1. Freeze
- Years Between Disruptions: 5.00
- Warning Accuracy: 1.00
- Maximum Duration (Months): 2
- Warning Length (Months): 0
- Fuel Prices the Same in Each Month? (Yes/No): Yes

Month	Normal Times Fuel Prices (\$/Tons)	Fuel Prices During Warning (\$/Tons)	Fuel Prices During Disruption (\$/Tons)
All	45.00	40.00	40.00

At the bottom left of the form, there is a button labeled 'Copy from Normal'. Other buttons at the bottom include 'Previous', 'Save', and 'Exit'. The status bar at the bottom shows 'Disruption Data', '12/20/2009', and '1:55 PM'.

Figure 3-16
Disruption Fuel Prices – Default Values

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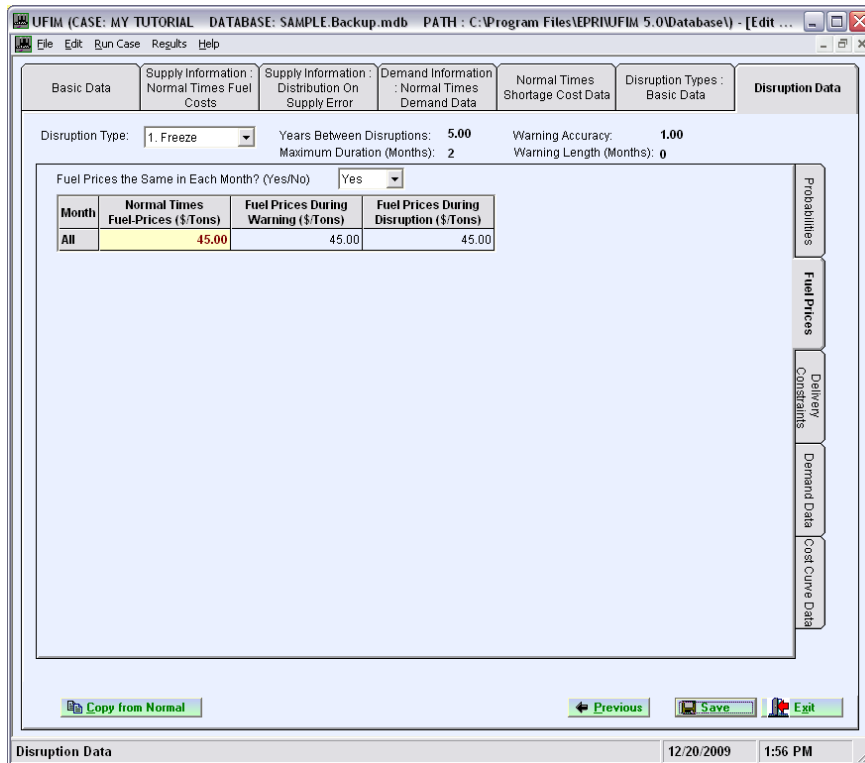


Figure 3-17
Disruption Fuel Prices – Tutorial Values

Disruption Data – Delivery Constraints

The next tab on the right is labeled delivery constraints. Click this tab and the form shown by Figure 3-18 is displayed. Because orders are allowed during disruptions (there is not a total supply disruption), Figure 3-13, you must specify the maximum delivery capability during disruptions. For this tutorial set the maximum delivery to 3 steps per month (less than half of the normal times delivery and less than of expected demand during December – February). Figure 3-19 shows the form with the tutorial input values.

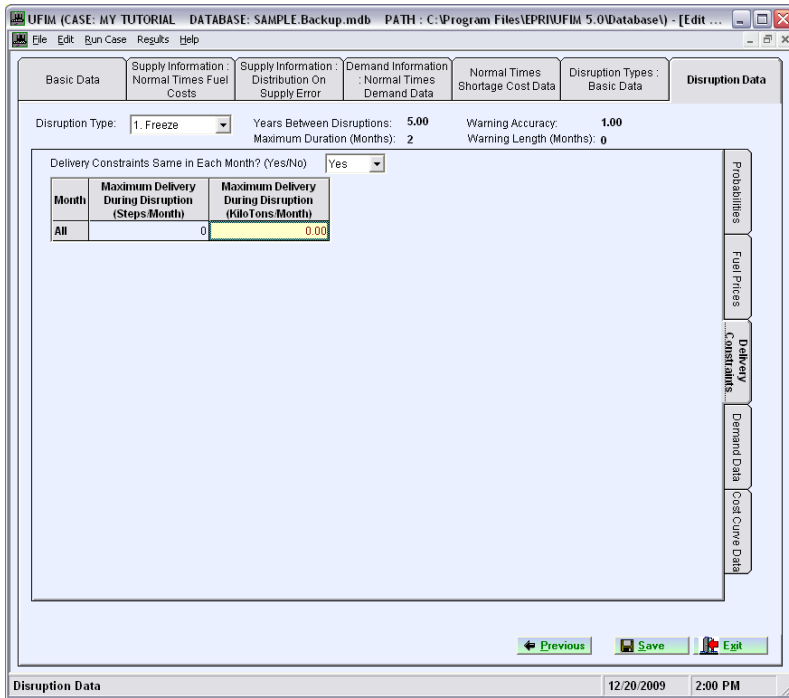


Figure 3-18
Disruption Delivery Constraints – Default Values

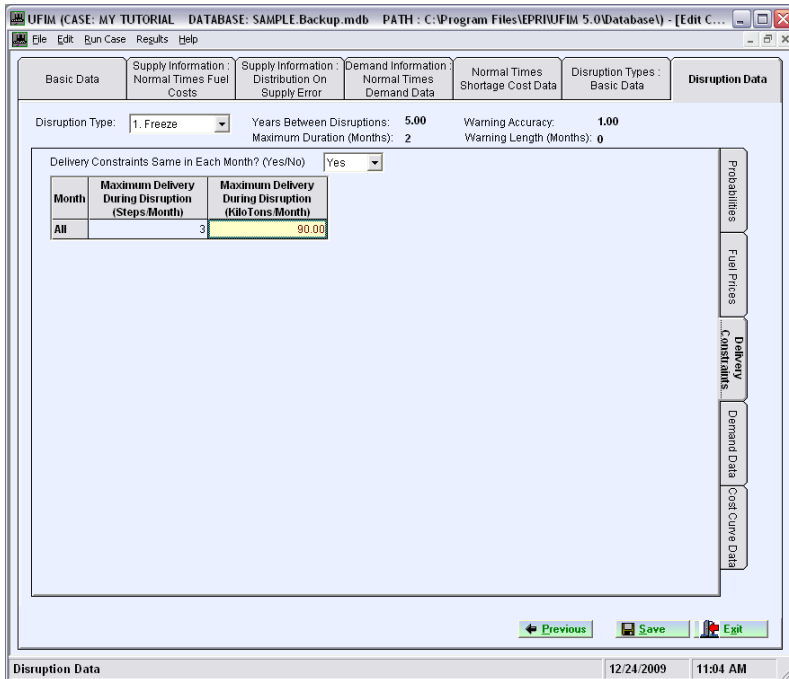


Figure 3-19
Disruption Delivery Constraints – Tutorial Values

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Disruption Demand Data

The UFIM model allows for power plant burn requirements to be different during disruptions than during normal times. For example a cycling plant might be forced into base load operation during a nuclear power plant forced outage. However for the purpose of this tutorial we are assuming that demand will be the same during normal and disruption periods.

You should click the *Demand Data* tab on the right. This will display the form in Figure 3-20.

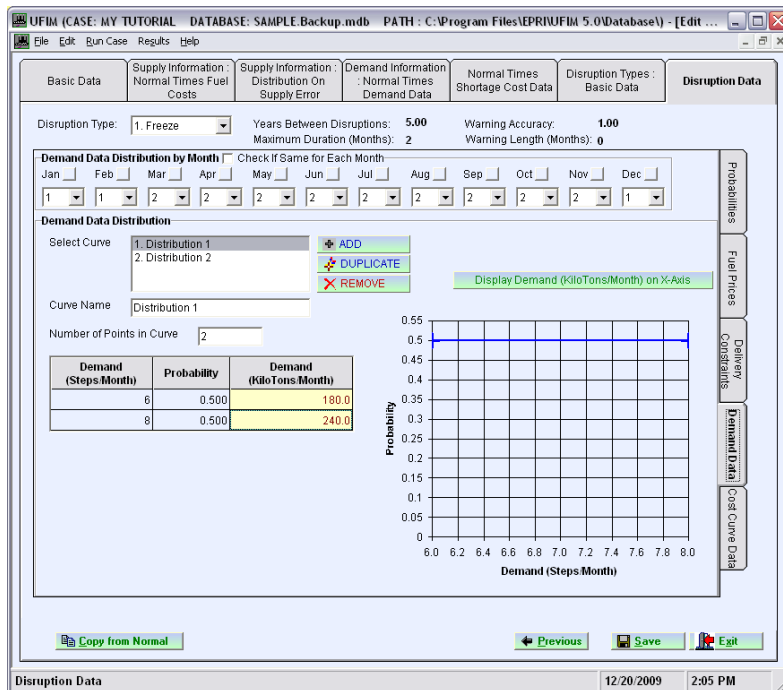


Figure 3-20
Disruption Demand Data – Default Values

In order to set the demand during disruptions to the same values as for normal times you should click the button on the bottom left, *Copy from Normal*. This will display the dialog box shown below. Select *Copy all Curves* and click *Copy*.



This will copy the demand distributions *Distribution 1* and *Distribution 2* to the form shown by Figure 3-21. These distributions will be used by the model to represent burn requirements during the disruption.

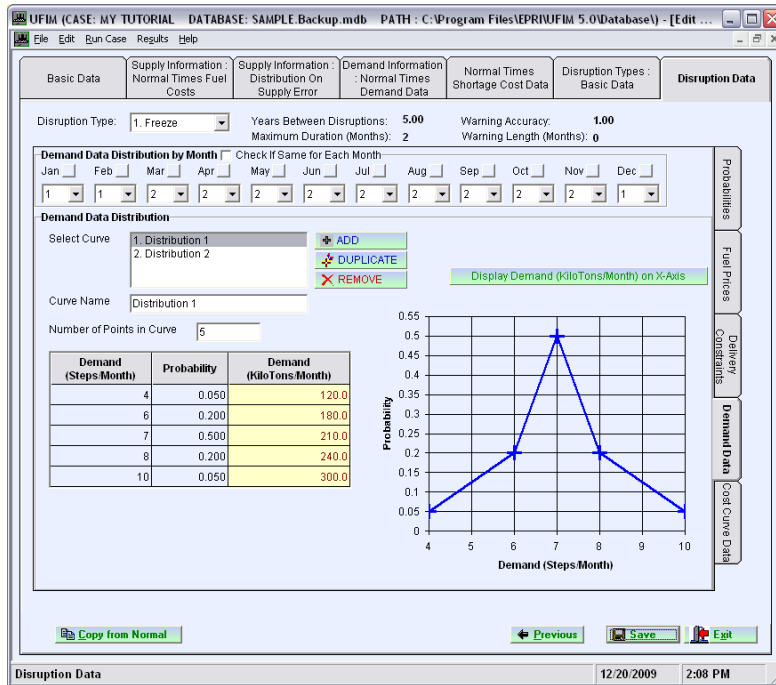


Figure 3-21
Disruption Demand Data – Tutorial Values

Disruption Cost Curve Data

In exactly the same manner as for demand, the UFIM model allows for power plant cost curve data to be different during disruptions than during normal times. For the purpose of this tutorial we are assuming that burn reduction costs will be the same during normal and disruption periods.

You should click the *Cost Curve Data* tab on the right. This will display the form shown by Figure 3-22.

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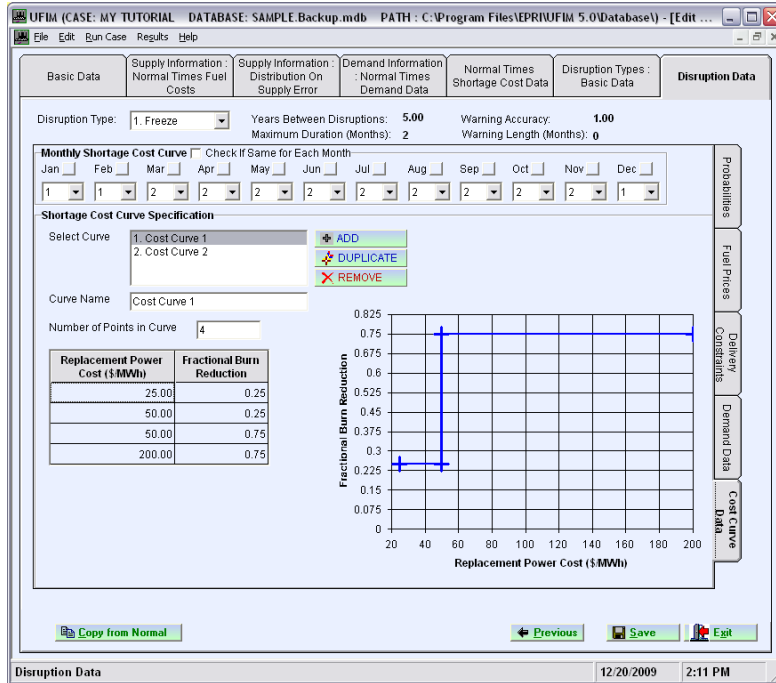


Figure 3-22
Disruption Cost Curve Data – Default Values

In order to set the burn reduction cost curves to the same values as for normal times you should click the button on the bottom left, *Copy from Normal*. This will display the dialog box shown below. Select *Copy all Curves* and click *Copy*.



This will copy the demand distributions *Distribution 1* and *Distribution 2* to the form shown by Figure 3-23Figure 3-21. These distributions will be used by the model to represent shortage costs during the disruption.

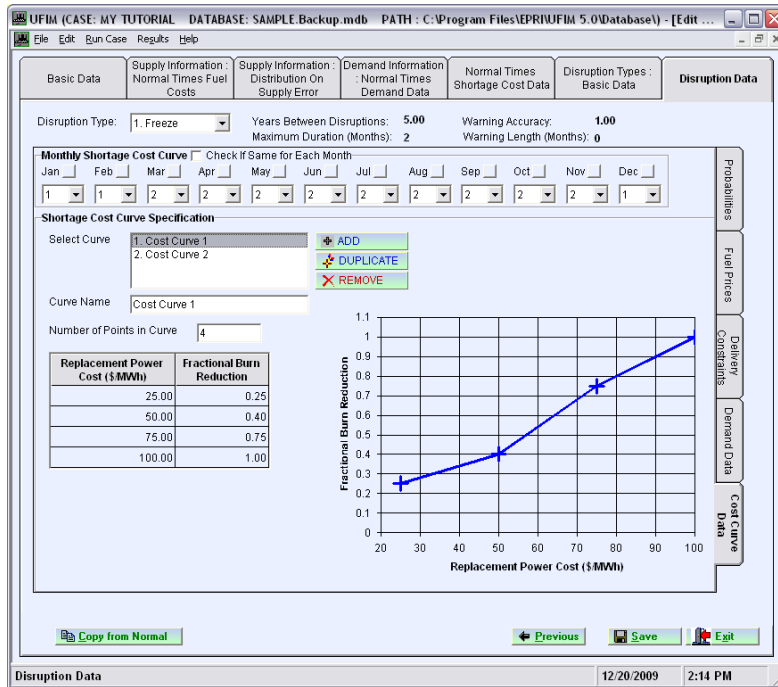


Figure 3-23
Disruption Cost Curve Data – Tutorial Values

This completes the case data entry for the tutorial. The final step before you can run the model is to set the *Run Specifications*.

Edit Run Specifications

To initiate the process of setting run specifications, click *Edit* -> *Edit Run Specifications* and select *Run Options*, Figure 3-24.

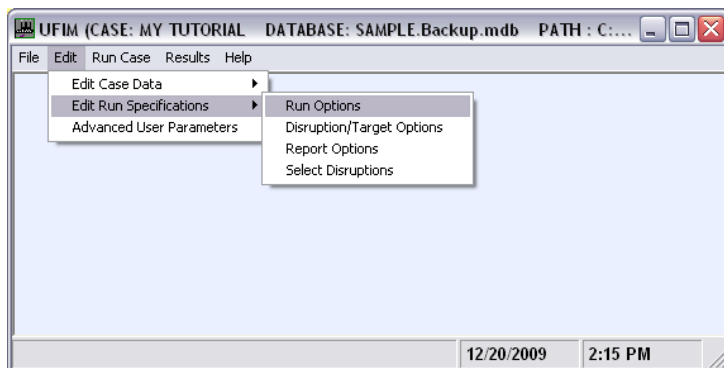


Figure 3-24
Run Specifications Menu

This will open a form with four tabs at the top. The first tab, *Run Options*, will be selected, Figure 3-25

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Edit Run Options

The *Run Options* form allows you to set the *Run Name* and the *Run Level*. The default value for *Run Name* is the case name – *My Tutorial*. UFIM is composed of three sub models: (1) Disruption management, (2) Policy Development and (3) Simulation. The Disruption Management sub model is always run. The user has the options to also run the Policy Development and Simulation sub models.

The Disruption Management sub model computes costs for each disruption that the user specifies. The Policy Development sub model computes the least cost inventory policy. The simulation sub model allows the user to specify targets above and below the least cost (optimal) inventory policy and computes the costs associated with these policies. Figure 3-25 has the default *Run Option* values.

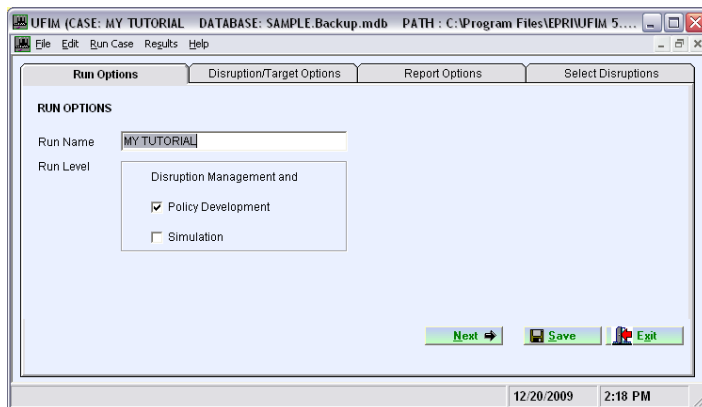


Figure 3-25
Run Options – Default Values

Figure 3-26 has the tutorial *Run Option* values. Note that we are going to run all three sub models and leave the Run Name as My Tutorial.

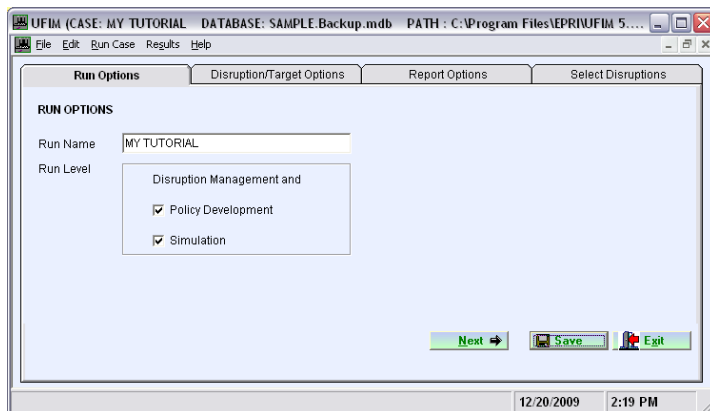


Figure 3-26
Run Options – Tutorial Values

Disruption/Target Options

The next tab in the Run Specifications form is Disruption/Target Options. Default values are shown in Figure 3-27.

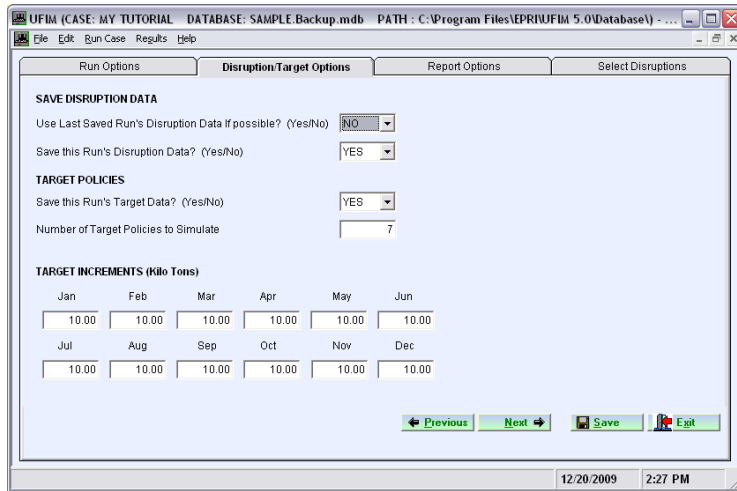


Figure 3-27
Disruption/Target Options – Default Values

We are going to leave the default values unchanged except for the target increments. Here the default values for each month are 10 Kilo Units. You should change these to 30. The tutorial inputs are shown in Figure 3-28

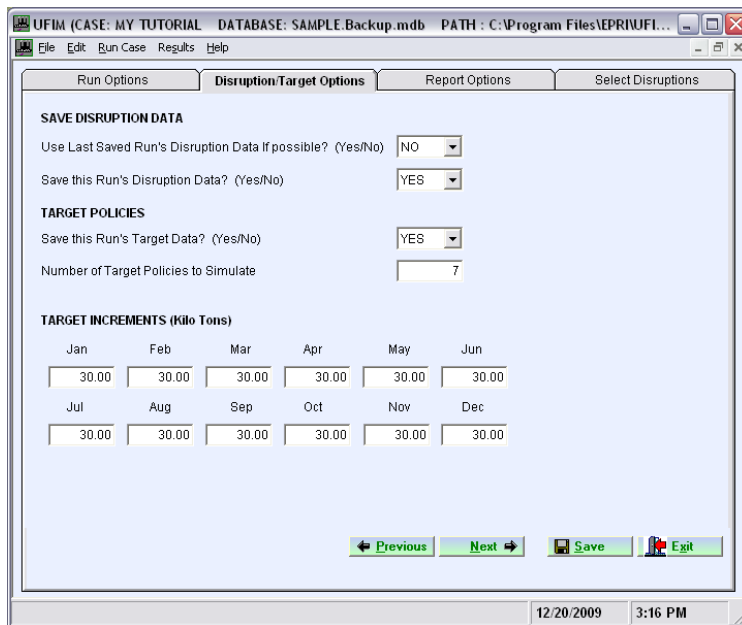


Figure 3-28
Disruption/Target Options – Tutorial Values

UFIM TUTORIAL

Report Options

The next tab is *Report Options*. Default values are shown in Figure 3-27.

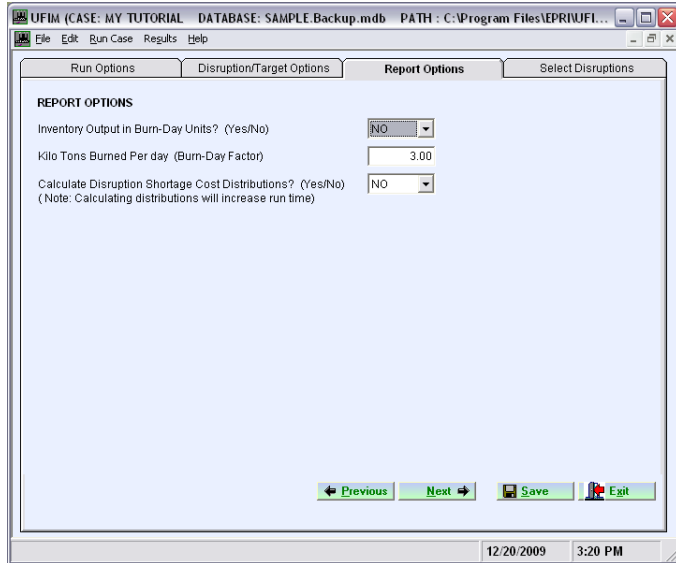


Figure 3-29
Report Options – Default Values

Report Options allow you to have inventory output specified in kilo units or burn days. The default value is kilo units. For this tutorial outputs are reported in burn days. You also need to change the default value for kilo tons burned day from 3 to 6. The tutorial values are shown in Figure 3-30

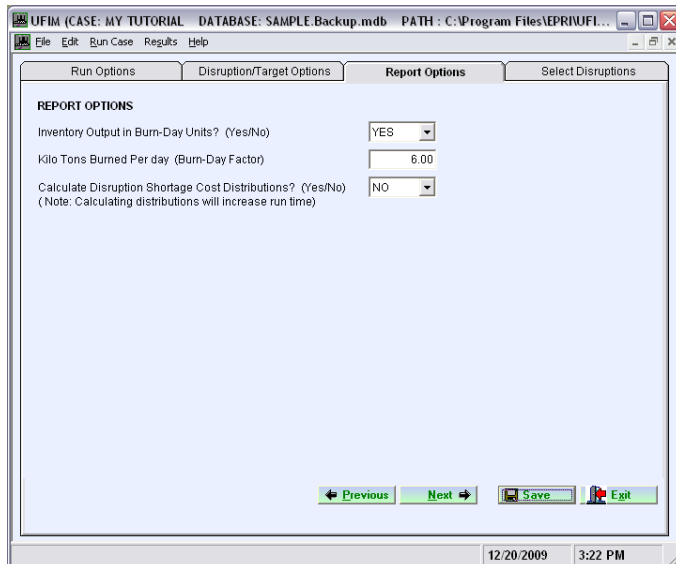


Figure 3-30
Report Options – Tutorial Values

Select Disruptions

The final Run Specification input form is *Select Disruptions*. This form allows you to select the disruptions that will be included in any given UFIM run. The default is for all disruptions to be selected.

This form allows the user to very quickly make multiple UFIM runs with various combinations of disruptions included. For this tutorial we will make a single run that includes the one disruption that we have defined, *Freeze*. The tutorial input form for Select Disruptions is shown below, Figure 3-31.

Disruption	Include in Run? (Yes/No)
Freeze	<input checked="" type="checkbox"/>

Figure 3-31
Option to Select Disruptions – Tutorial Values

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Running the Model and Viewing Results

At this point the input values have been completely specified and the Run Specifications have been set. All that is left to do is run the model and view the outputs.

Running the Model

Running the model is straight forward. Click the *Run Case* menu and select *Run Current Case*, Figure 3-32

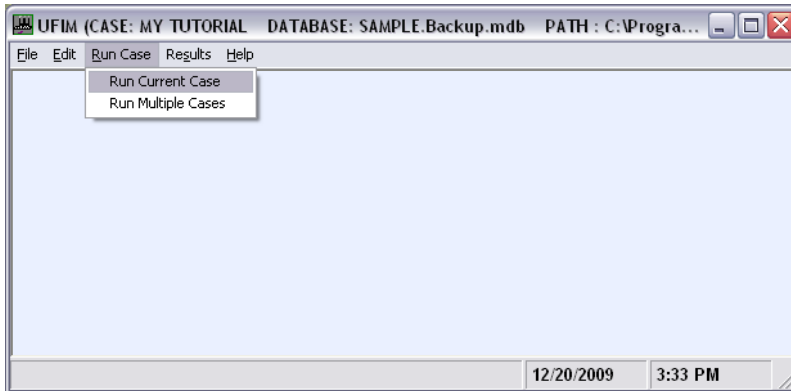
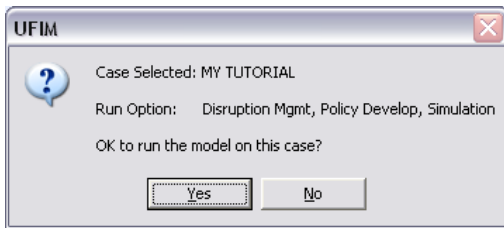


Figure 3-32
Menu for Running Cases

This will bring up the following dialog box:



Click *Yes* and the model will run and display the *Run Log*, Figure 3-33 below. The *Run Log* is a text file created by UFIM and it reports warning and errors and the status of reading inputs, running each sub model and reporting outputs. For this case all inputs, sub model runs and outputs are successful. There are a series of warning. For each month there is the possibility of a *Supply Shortfall*. This is caused by the fact that there is uncertainty in *Normal Times* delivery and specifically there is a 5 percent chance of receiving less than the amount ordered, see Figure 3-5.

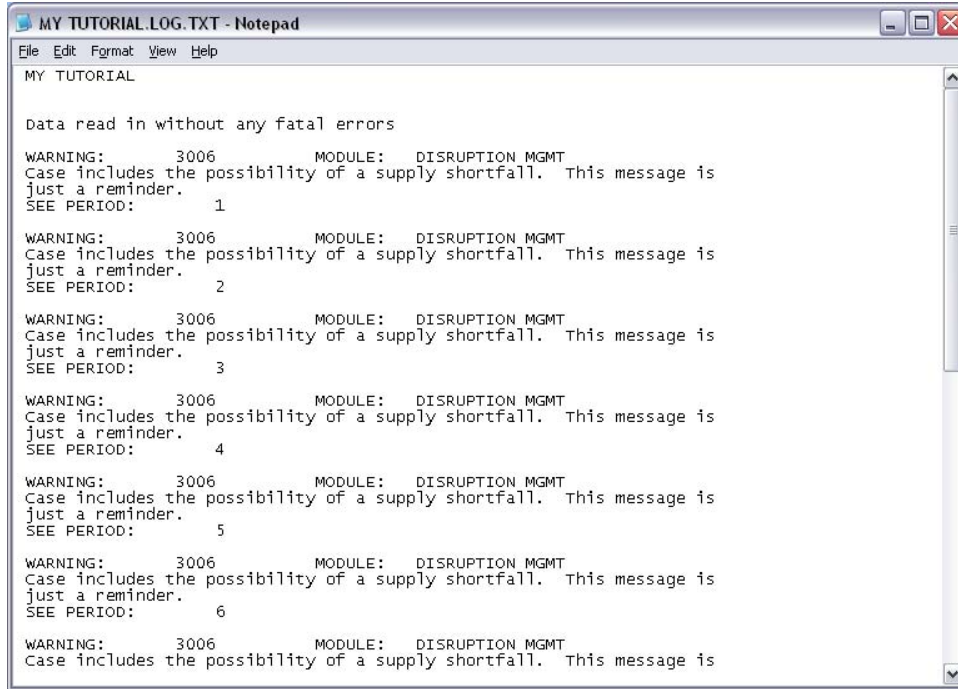


Figure 3-33
Run Log for Tutorial

Viewing Results

After making a run a set of outputs are generated. The user can view the outputs by clicking *Results* -> *View Results* and selecting *MY TUTORIAL*, Figure 3-34.

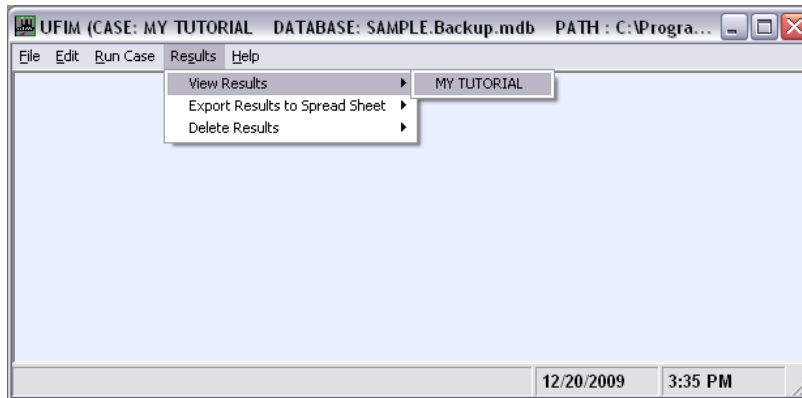


Figure 3-34
View Results Menu

This will bring up a form with a series of buttons that allows the user to open the output reports, *Summary*, *Normal Times*, *Disruption*, and so on. The selection form is show in Figure 3-35. If you click *Summary* a summary report will be generated and if you scroll down to the bottom of the report the two tables shown in Figure 3-36 will be displayed. The first table shows the targets examined by the model and the second report shows the cost details associated with each target.

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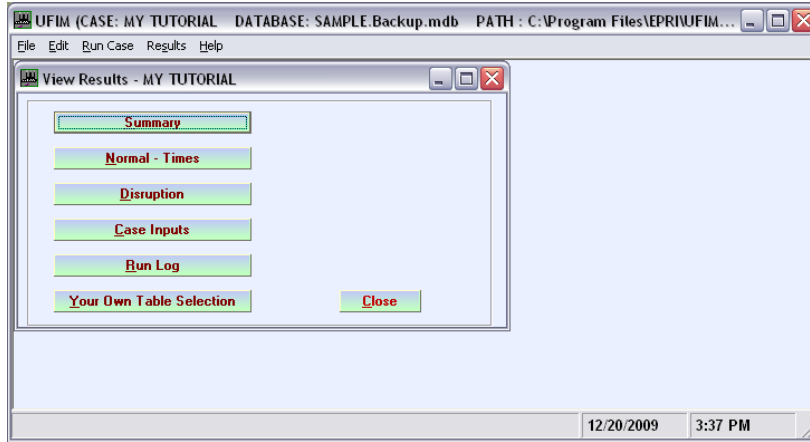


Figure 3-35
View Results Selection Form

The screenshot shows a Notepad window titled 'MY TUTORIAL.SUM.TXT - Notepad' containing two tables. The first table is 'TARGETS EXAMINED BY SIMULATION (BURN DAYS)' and the second is 'EXPECTED COST PER TARGET POLICY'.

TARGET POLICY	MONTH											
	JAN	FEB	MAR	APR	MAY	JUN	JUL	AUG	SEP	OCT	NOV	DEC
1	5	0	0	0	0	0	0	0	0	4	15	15
2	10	5	5	5	5	5	5	5	5	9	20	20
3	15	10	10	10	10	10	10	10	10	14	25	25
BASE	20	15	15	15	15	15	15	15	15	19	30	30
5	25	20	20	20	20	20	20	20	20	24	35	35
6	30	25	25	25	25	25	25	25	25	29	40	40
7	35	30	30	30	30	30	30	30	30	34	45	45

Target Policy	COSTS (\$MILLION)					
	Total Cost	Annual Tot Cost	Annual Burn Cost	Annual Hold Cost	Annual opportunity Cost/value	Annual Shortage Cost
1	1931.70	96.58	90.84	0.39	0.03	5.32
2	1870.62	93.53	90.84	0.73	0.03	1.93
3	1859.92	93.00	90.84	1.14	0.03	0.99
BASE	1855.18	92.76	90.84	1.54	0.03	0.34
5	1860.98	93.05	90.85	1.97	0.04	0.19
6	1868.18	93.41	90.85	2.41	0.03	0.12
7	1876.03	93.80	90.85	2.84	0.04	0.07

Figure 3-36
Summary Report – Targets and Expected Costs Tables

We do not explain the reports here. The reason is the following. There is extensive documentation of the outputs in both the *UFIM Basic Principles Manual* and in the *UFIM Help System*. If you click on the *Help* menu and select *UFIM Help System*, the system will be opened

and you can navigate to the section titled *Viewing UFIM Reports*, Figure 3-37. This system provides detailed explanations of each of the output reports.

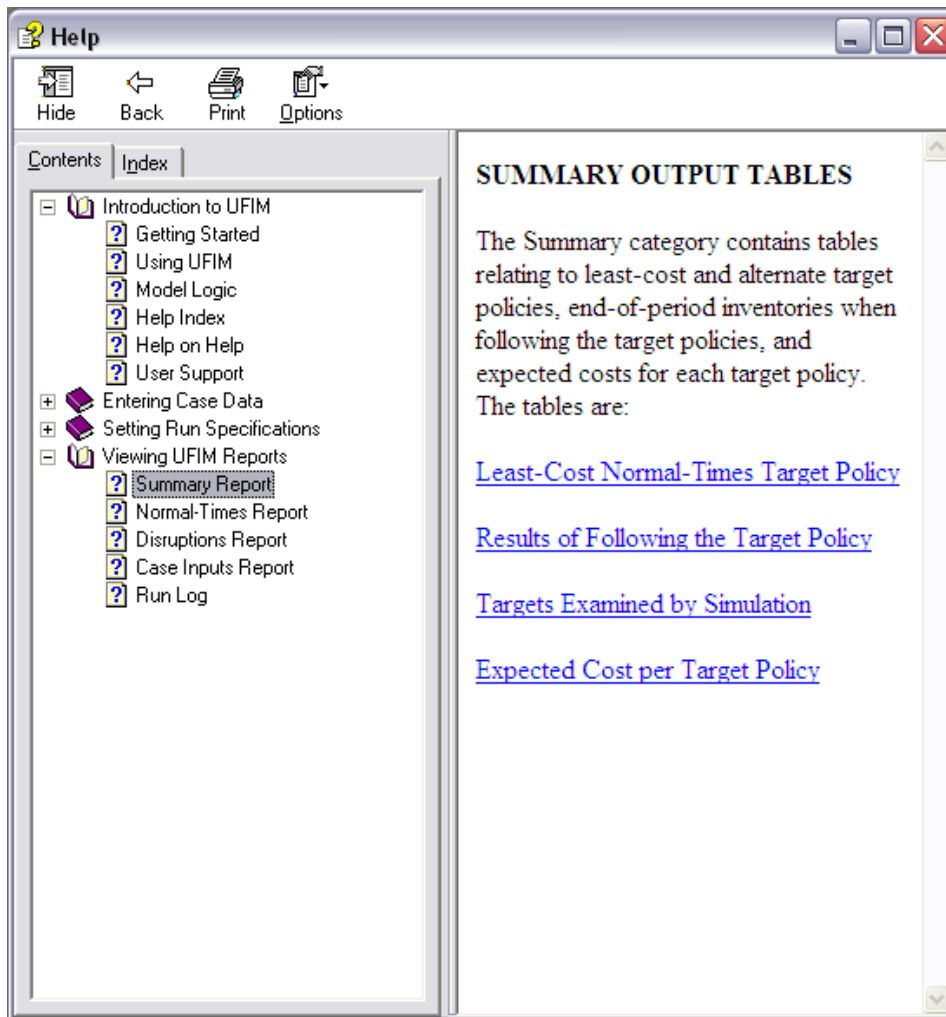


Figure 3-37
UFIM Help System